FAKULTÄT TECHNIK UND INFORMATIK Department Fahrzeugtechnik und Flugzeugbau



Turbofan Specific Fuel Consumption, **Size and Mass from Correlated Engine Parameters**

Simple but reliable engine black box models are needed in aircraft analysis and design.

The specific fuel consumption (SFC) characterizes the efficiency of an aircraft's engine. For a jet engine, the thrust specific fuel consumption is defined as the fuel mass consumed per unit thrust and per unit time (kg/N/s). SFC changes with aircraft speed (V) and altitude (h). The knowledge of SFC is fundamental for calculations in flight mechanics and aircraft design. In aircraft design also engine mass is important, because it adds to the aircraft overall mass. Engine size is important for engine integration.

PURPOSE

Simple equations and more extended models are developed to determine characteristic engine parameters: Specific fuel consumption (SFC), engine mass, and engine size characterized by engine length and diameter. SFC written with variable *c* is considered a linear function of speed: $c = c_a * V + c_b$ $c_b = c_0$ is the SFC at Mean Sea Level (MSL) at take-off thrust and zero speed.

METHODOLOGY

Data from 718 engines is collected from various open sources into an Excel spreadsheet. The characteristic engine parameters are plotted as function of bypass ratio (BPR), date of entry into service (EIS), take-off thrust, and typical cruise thrust. Engine mass is plotted versus take-off thrust. Engine volume, density, diameter, and length are plotted versus take-off thrust, and BPR. Linear and nonlinear regression functions are investigated. Moreover, Singular Value Decomposition (SVD) is used to establish relations between parameters. SVD is used with Excel and MATLAB. The best equations are selected.

FINDINGS

SFC should be calculated as a linear function of speed. This is especially important, when SFC is extrapolated to unconventional (low) cruise speeds for jet engines. The two parameters c_a and c_b are best estimated from a logarithmic or power function of bypass ratio (BPR) (Figure 1). SFC and <u>c</u>b clearly improved over the years (Figure 3). Engine mass is proportional to takeoff thrust. Diameter is a function of engine mass. Engine density and $\underline{/e/D_e}$ are a function of BPR (Figure 2). Parameters can also be obtained from SVD with comparable accuracy. However, SVD is more complicated to set up.

PRACTICAL IMPLICATIONS

Engine characteristics need to be estimated based on only a few known parameters for aircraft preliminary sizing, conceptual design, and aircraft optimization as well as for practical quick calculations in flight mechanics. This thesis provides the tools.

SOCIAL IMPLICATIONS

Most engine characteristics like SFC are considered company secrets. The availability of open access engine data is the first step, but wisdom is retrieved only with careful analysis of the data as done here. Openly available aircraft engineering knowledge helps to democratize the discussion about the ecological footprint of aviation.

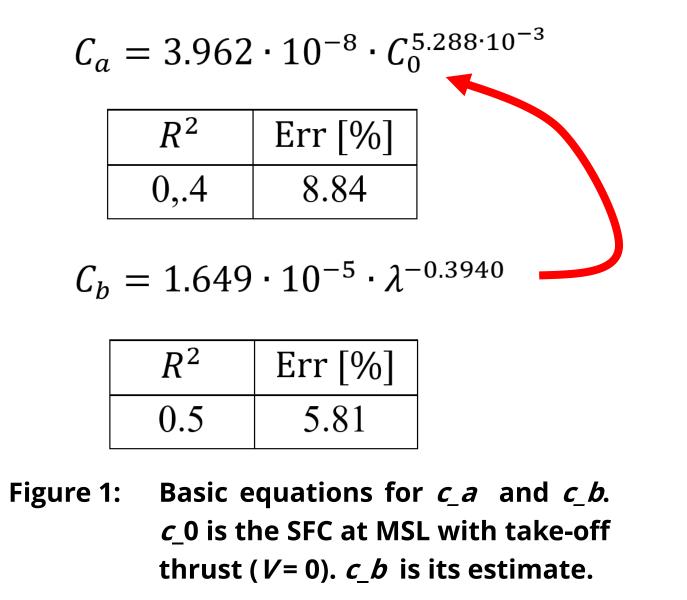
ORIGINALITY / VALUE

Simple equation for jet engine SFC, mass, and size deduced from a large engine database are offered. This approach delivered equations as a function of BPR with an error of only 6%, which is the same accuracy as more complex equations from literature.

MAIN SOURCE

MEIER, Nathan, 2005. Civil Turbojet/Turbofan Specifications. Available from: https://www.jet-engine.net/civtfspec.htm.

parameter	variable	unit
thrust	Т	N
SFC	С	kg/(Ns)
SFC parameter	Ca	kg/(Nm)
SFC parameter	C_b	kg/(Ns)
engine mass	m _e	kg
engine diameter	D_e	m
engine length	le	m
engine volume	Ve	m ³
cruise speed	V	m/s
BPR	λ	-
year of EIS	n _{EIS}	-

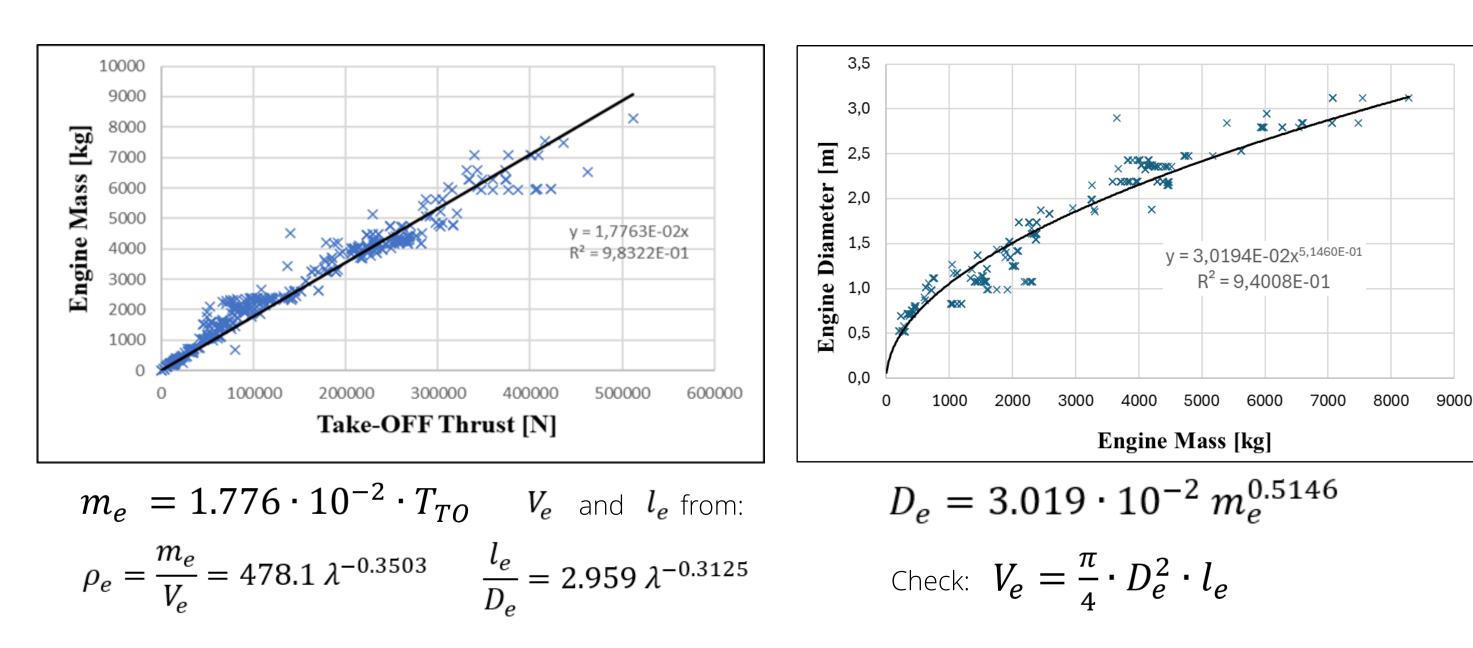


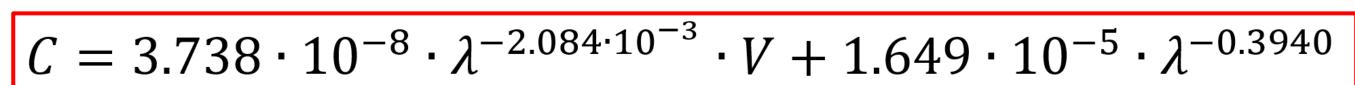
NEW ENGINE DATABASE

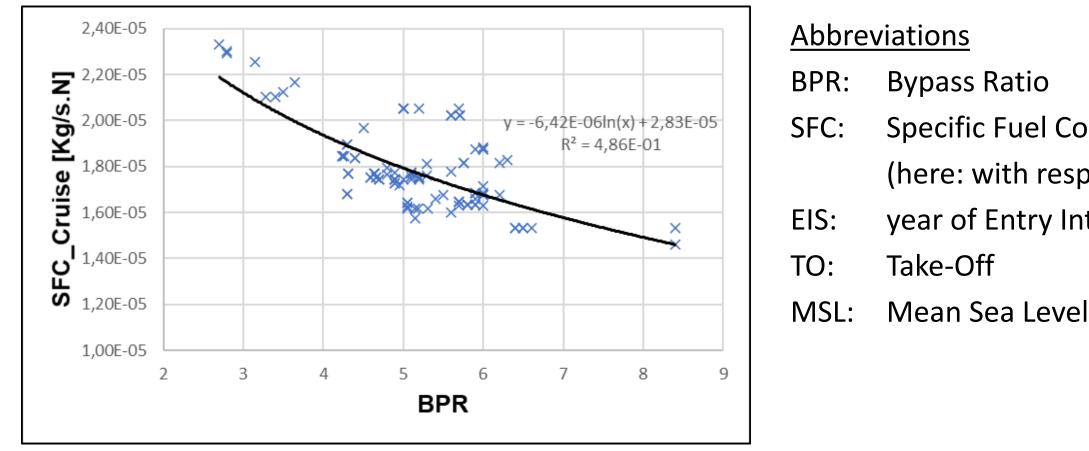
https://purl.org/aero/EngineDatabase/html



30 datapoints per engine

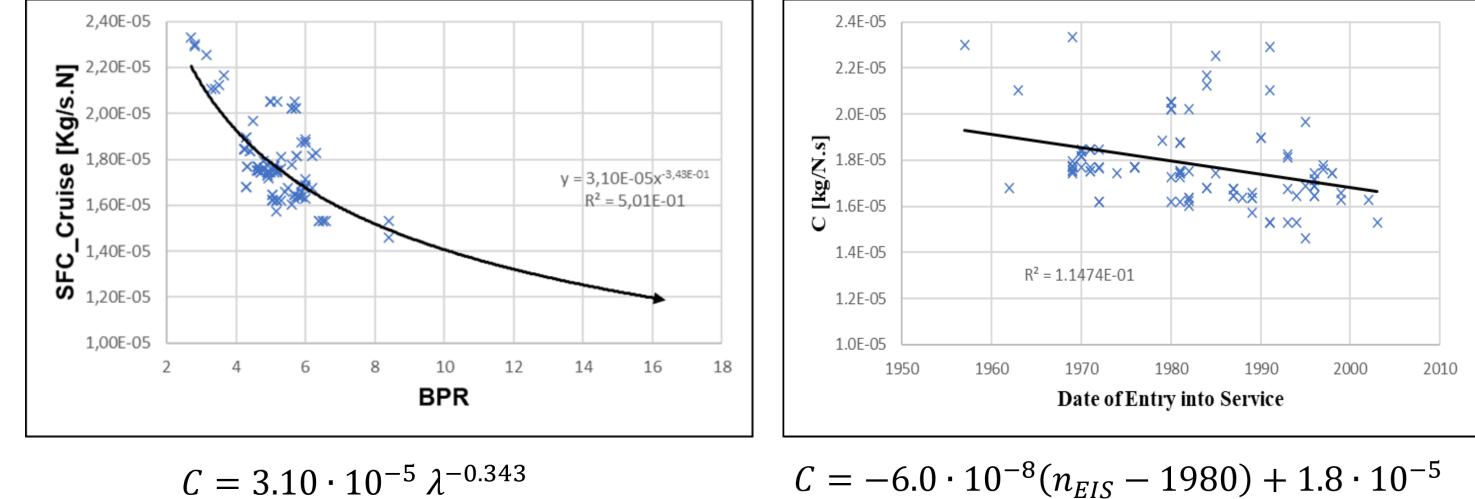


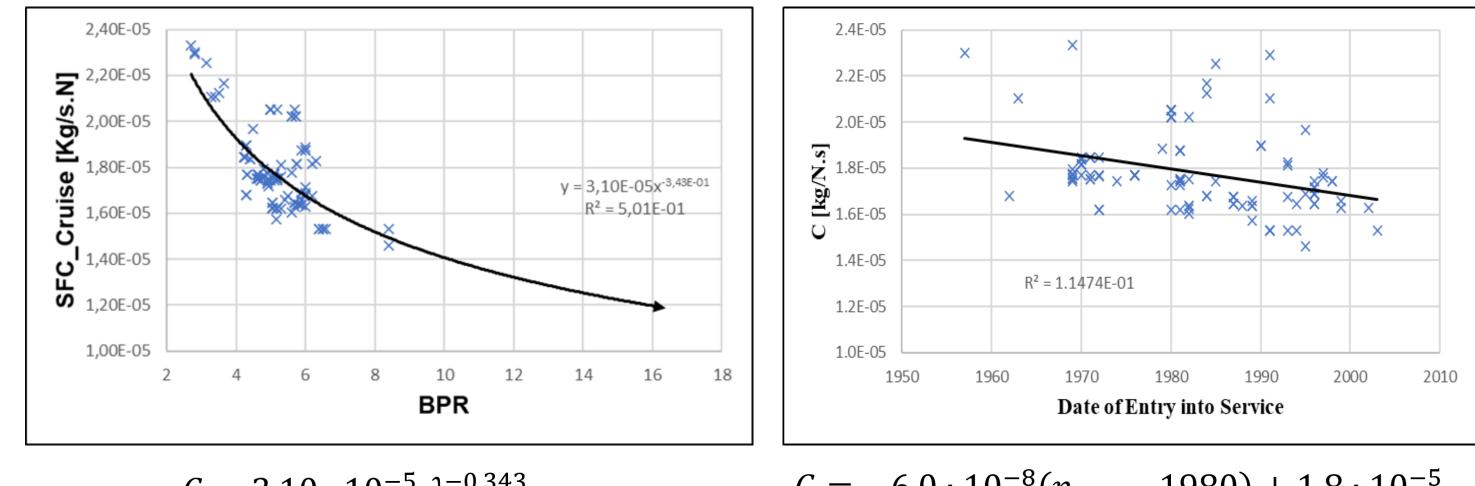




- Specific Fuel Consumption
- (here: with respect to thrust)
- year of Entry Into Service







 $C = -6.42 \cdot 10^{-6} \ln(\lambda) + 2.83 \cdot 10^{-5}$

SFC: Recommended equation (red) built from Figure 1; average error: 6.16% and R²: 0.23. Figure 1: Below: SFC-equation from a single dependance, here BPR.

All details in the Master Thesis of Hammami (2021):

https://nbn-resolving.org/urn:nbn:de:gbv:18302-aero2021-09-15.018

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Future trends: SFC improvements with BPR are less pronounced with high BPR. Yes, SFC has Figure 3: been reduced over the decades (by 0.33% p.a.), but this trend is not that clear for all engines.



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