





Multi Rotor Seminar 2025, Hamburg University of Applied Sciences

<u>Peter Dalhoff</u>, Sven Störtenbecker, Pascal Seifermann, Abdullah Khisraw, Lutz Rohlfing

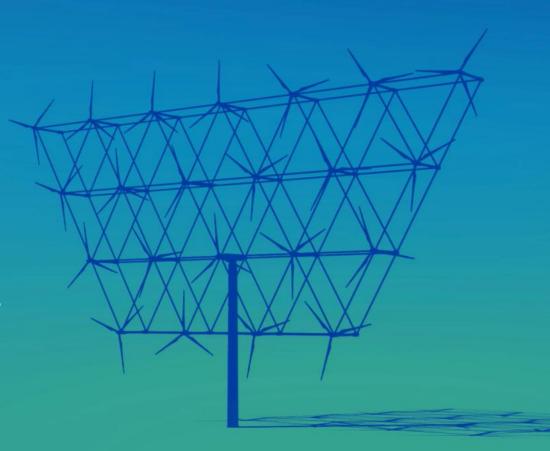






Agenda

- Introduction
- MRS definitions and impressions
- MRS selected key factors
- Challenges and research needs



Offshore Wind



No bidders in recent auctions (Germany, Denmark)



Quantitative and qualitative criteria:

Sustainability and local production

Resilience, cyber security, Innovation



Rotors still getting bigger, but increasing problems (supply chain, reliability, development costs, ...)





Powerhouse Europe

- Powerhouse Europe 300 GW until 2050
- Germany 2050: 70 GW Offshore Wind
 - → Huge wake effects
 - → Equivalent full load hours drop from
 - > 4000 h/a to < 3000 h/a for some areas
 - →Wind industry demands reduction to
 - 50 GW goal, because of wake losses

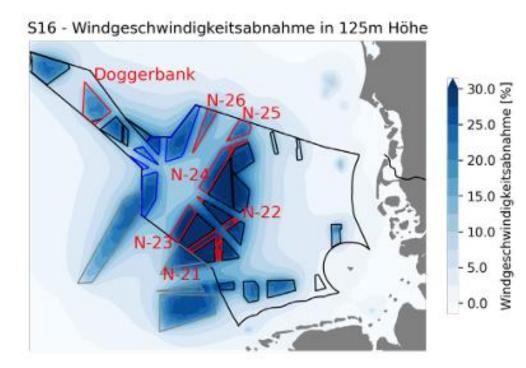


Figure by Fraunhofer IWES 2023: Reduction in wind speed (%) due to wake effects

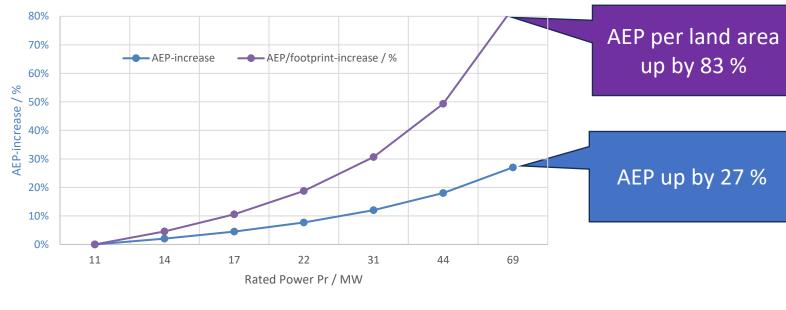




Energy Yield per Land Area

- 1100 MW wind farm with turbines from
 100 x 11 MW to
 16 x 68.75 MW
 (single rotors),
 6D spacing
- Avg wind speed 10.2 m/s in 105 m height, z₀ = 0.1 AEP based on "A Minimalistic Prediction Model to Determine Energy Production and Costs of Offshore Wind Farms", by J. Sorensen and G. Larsen, Energies 2021

1100 MW-wind farm, 6D spacing (Sorensen-Larsen-minimalistic model)



Number of turbines	100	81	64	49	36	25	16
Rotor diameter	200	222	250	286	333	400	500

Source: HAW Hamburg / CC4E

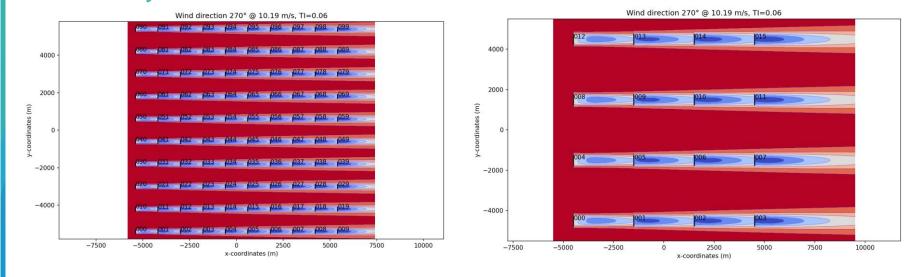


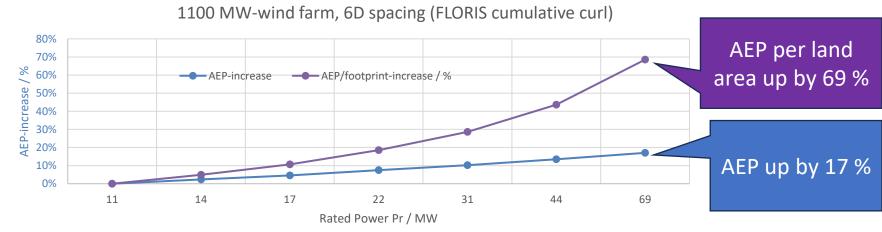




Energy Yield per Land Area, FLORIS simulation

- Validation with FLORIS delivered similar qualitative results, but less pronounced
- Uniform wind direction distribution
- Cumulative Curl-Model
- $\alpha = 0.12$
- AEP up by 17% for 16 x 68.75 MW versus 100 x 11 MW
- Preliminary results and not yet compared with cfd-LES





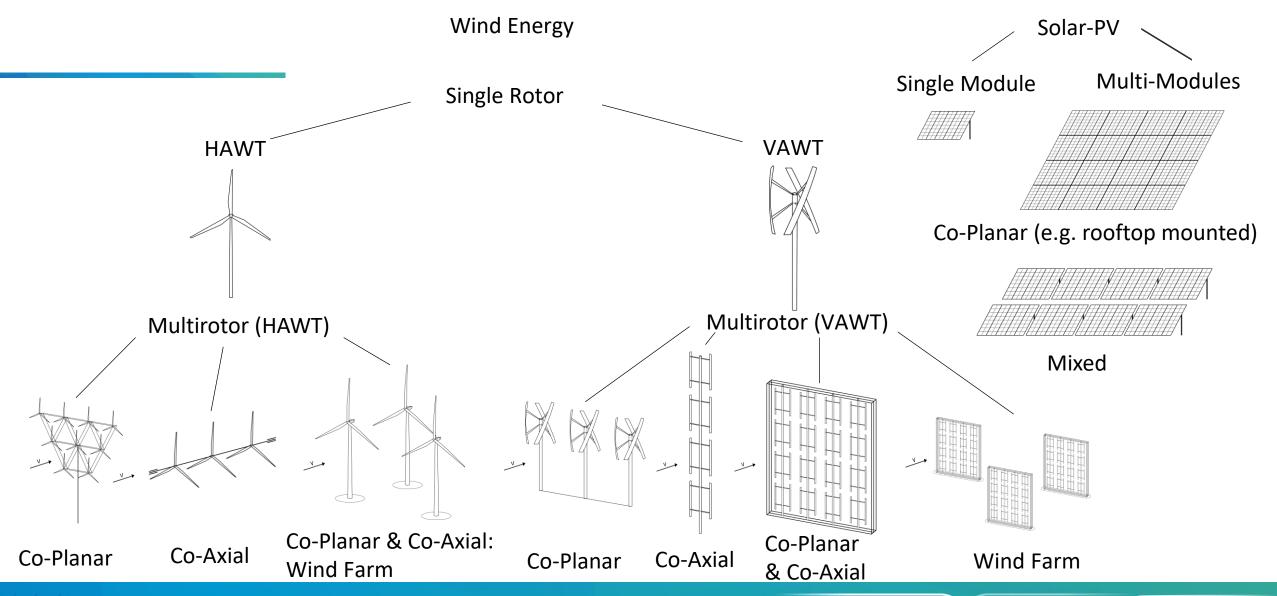
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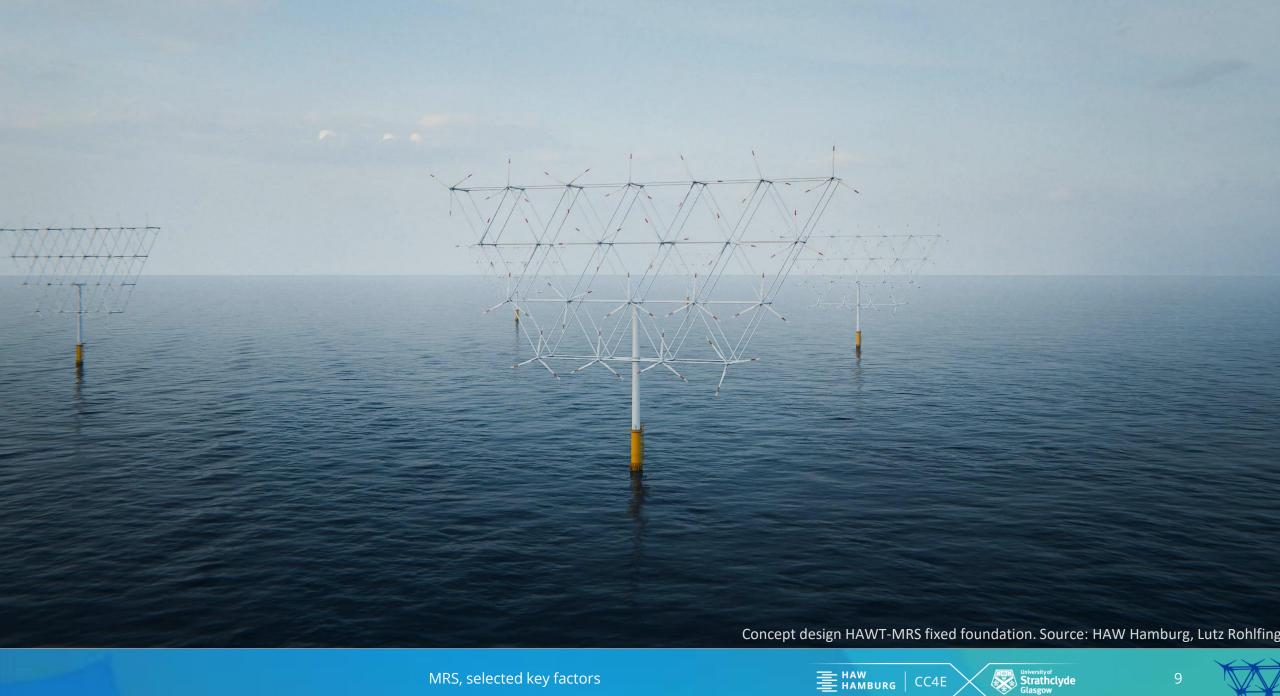






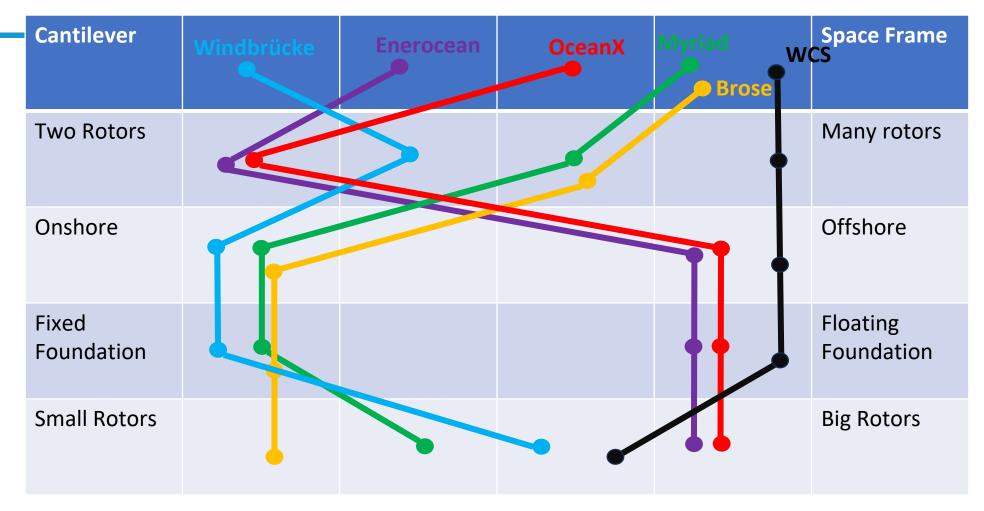
Multirotor Categories







MRS design features

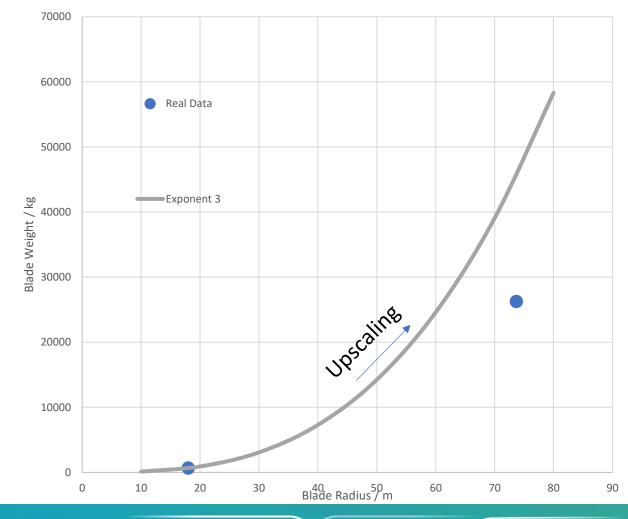


Morphological Box of MRS in the sub-category horizontal axis, co-planar



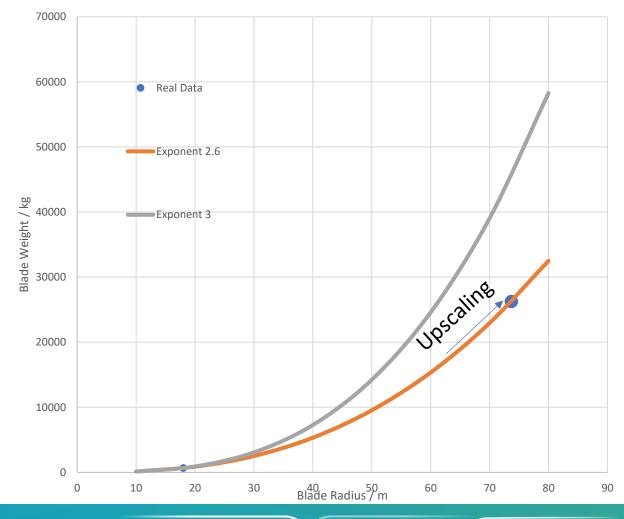
- Upscaling with Exponent k=3 according to Square-Cube-Law
- Does not match real data, since approx. 40 years of development and innovation in the wind industry between short old and long new blades

$$M = m_{ref} \left(\frac{D}{d_{ref}}\right)^k$$



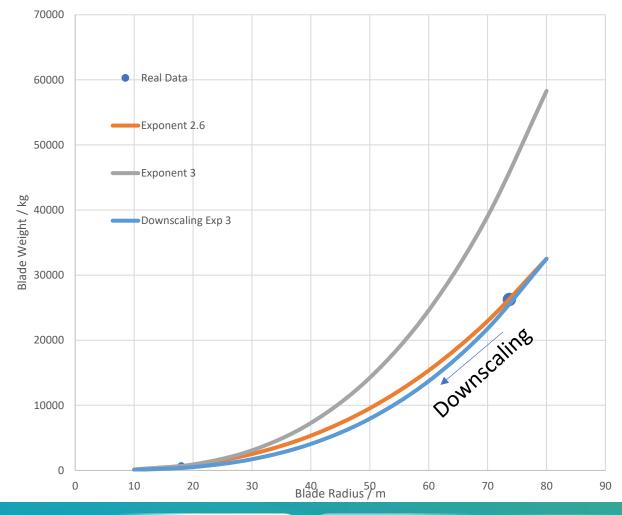


- Upscaling with k=2.6 better matches real data.
- This does not prove square-cube law wrong. It just incorporates learning curves of the wind industry.
- Extrapolating with k=2.6 is equal to the assumption of ongoing innovation.



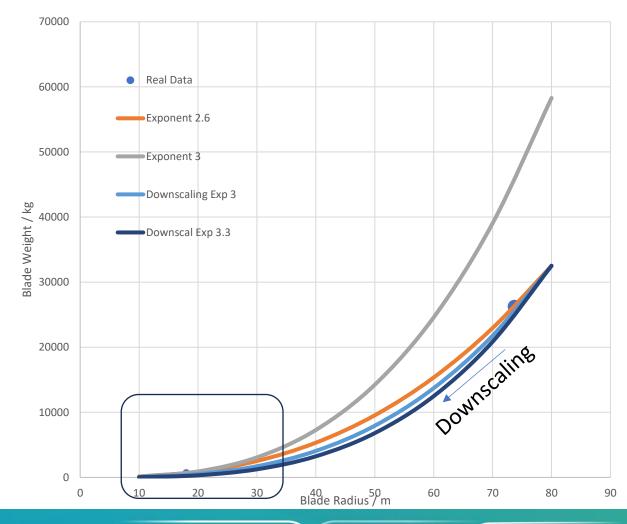


- Downscaling with k=2.6 is traveling back in time. I.e. reverse innovations and learnings.
- Downscaling with k=3 is in line with square-cube law.
 These downscaled blades will be lighter than predecessors, since they make use of 40 years in evolution.



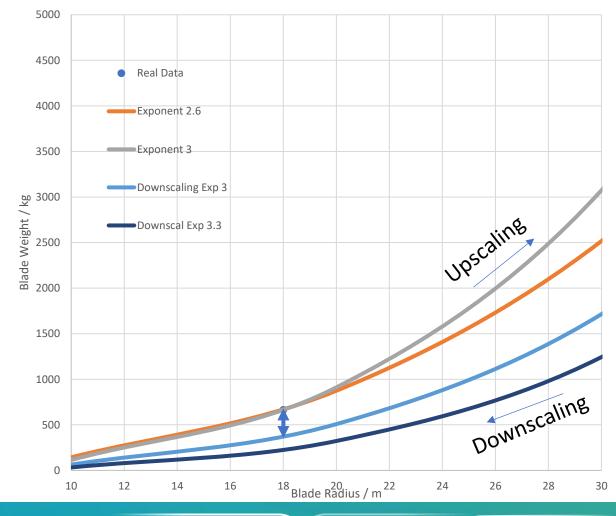


 Downscaling with k > 3, e.g. 3.3, when applying the physics of scaling and additional learning curves in downscaling.



- Downscaling with exponent 3 will lead to lighter blades than their predecessors of 40 years ago.
- When applying scaling rules, differences in up- and downscaling shall be considered.
- The far better way is to design an MRS-specific rotor-nacelleassembly from scratch with emphasis on
 - Reliability
 - Sustainability
 - Fit for purpose (e.g., offshore floating might be different than onshore)

Blade mass over Radius – zoom in





Rotor Interaction Blockage Effect

Cp increases with number of rotors

- Blockage effect for Multi rotors increases aerodynamic efficiency $\mathbf{c_p}$, proven with LIDAR measurements and CFD simulations.
- Effect getting bigger with smaller tip clearance and higher number of rotors**.

MRS cp gains vs SR	0,025D tip- to-tip clearance	0,05D tip- to-tip clearance
7 rotors	-	2.55%
45 rotors	8%	7.93%

• $\mathbf{c_t}$ values increase approximately the same as $\mathbf{c_p}$

***P Jamieson, M Branney and K Hart (University of Strathclyde), P K Chaviaropoulos and G Sieros (CRES), S Voutsinas, P Chasapogiannis, J M Prospathopoulos (National Technical University of Athens): "Innovative Turbine Concepts – Multi-Rotor System", Deliverable 1.33, Innwind, September 2015



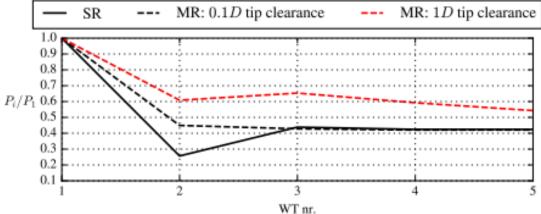


Wake effects in MRS wind farms

Second row – more wind

- Wake effects for MRS measured and simulated in various studies [*van der Laan et al; Bastankhah et al; Ghaisas et al] with different methods (LES, RANS, LIDAR measurements) and different configurations (variations in rotor number, gap between rotors, downstream distance, wind and wind direction distribution)
- All studies conclude improved wake recovery for MRS, particularly for second row

 Van der Laan concludes 0.3% to 0.7% AEP gain for a 4x4 wind farm with 5D spacing and uniform wind direction distribution and RANS solver



*M. P. van der Laan and M. Abkar:"Improved energy production of multi-rotor wind Farms", Wake Conference 2019, IOP Conf. Series: Journal of Physics





Economies of Scale (EoS)

How increasing production numbers reduce cost?

- Standardization,
- improved purchasing power,
- automization,
- process optimization leading to

Economies of scale effect*:

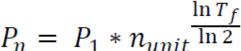
$$P_n = P_1 * n_{unit} \frac{\ln T_f}{\ln 2}$$

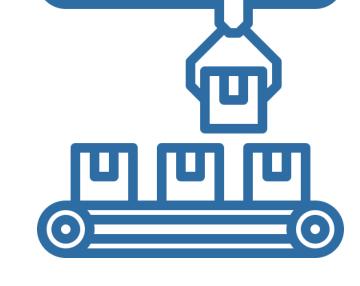
 $P_n = cost of the n-th unit [\in]$

P₁ = cost of the first unit [€]

n_{unit} = number of the unit

 T_f = technology factor





- $T_f = 0.85$ (large EoS-effect) to 0.95 (small EoS-effect)
- Increase of produced units/a from 1,000 to 47,000 \rightarrow 25 % cost reduction with modest T_f = 0,95



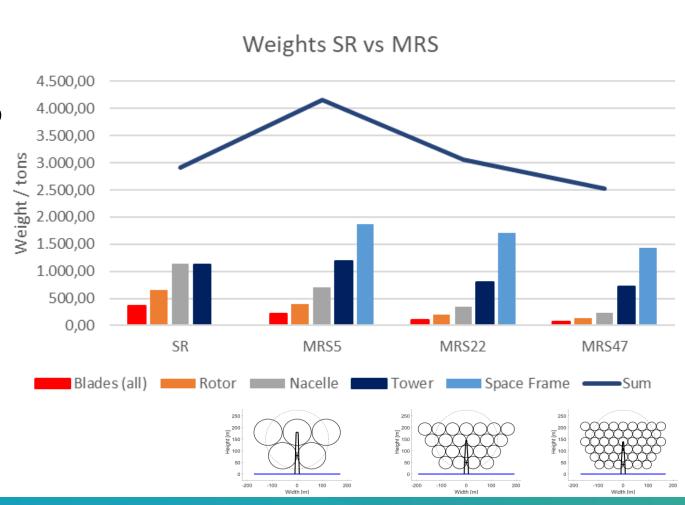
^{*}Hau, Windkraftanlagen, Springer-Verlag

Weight MRS vs SR Base Case Results

- MRS substantial weight reduction in RNAs
- Overall weight for MRS47 is lower than SR

Sum of blade weights of MRS47 make only 21% of the SR blade weights.

- → Reduction of non-recyclable materials.
- → Increased use of steel is low price and 100% recyclable.





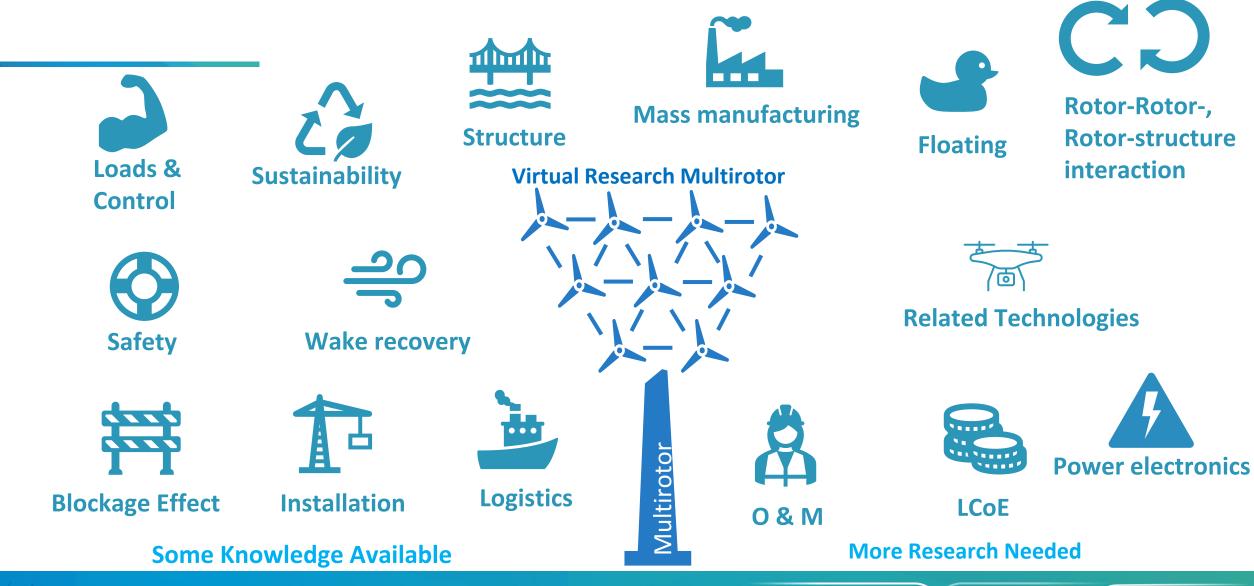


Conclusion

- MRS benefit from
 - ✓ Economies of Scale,
 - ✓ Scaling Laws,
 - ✓ Improved wake recovery and
 - ✓ c_p-increase by blockage effect, ...
- > 40 MW MRS possible without touching physical limits \rightarrow more efficient land use and less wake effects
- Sustainable by reduction of problematic material volume in RNA, steel space frame fully recycable



Research Needs



Thank you and have a nice conference!

Peter Dalhoff











Contact:





