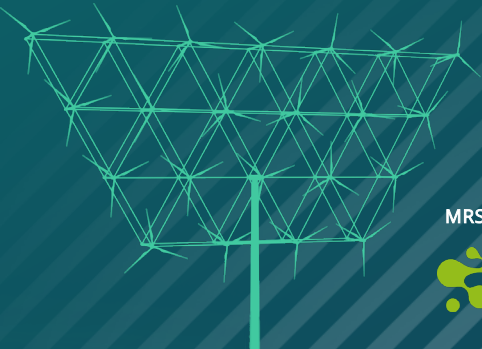


Multi-Rotor System Seminar 2025

Operation and Maintenance of Multi-Rotor Wind Turbines: Insights from a Case Study and a Startup Simulation Solution

Prepared by: Abdullah Khisraw



MRS 2025 Sponsored by:



Erneuerbare Energien
Hamburg



Photo: [Huseyn Naghiyev](#)

AGENDA



1

VENTARION

2

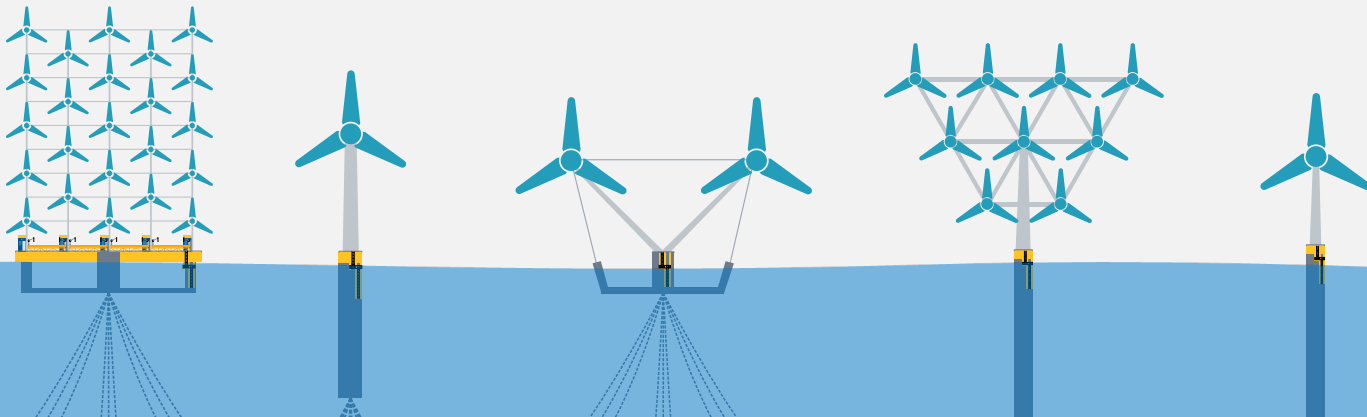
CASE STUDY

3

INSIGHTS



**FOUNDED IN JULY 2025, VENTARION IS A STARTUP
DEVELOPING AN INTELLIGENT SIMULATION PLATFORM FOR
OPTIMIZING OFFSHORE WIND OPERATION AND MAINTENANCE
FOR CONVENTIONAL AND NOVEL WIND TURBINES.**





OPERATION AND MAINTENANCE COSTS ARE THE SILENT AND MASSIVE RISK IN OFFSHORE WIND. THEY CAN ACCOUNT FOR UP TO 30% OF TOTAL ENERGY GENERATION COSTS ^[1].

Operators still use limited models for lifetime O&M dynamic cost forecasts.



Compromising assumptions, unreliable cost forecasts, underestimated downtimes

Weather, logistics, asset aging, novel turbine specifications are not properly modeled.



Unrealistic costs, unplanned expenses, financial uncertainty.

No scalable, flexible and AI based intelligent solution exists today.



Risks remain high, leads to poor bankability and finally slower energy transition

FROM RISK TO PRECISION, WE MAKE OPERATION AND MAINTENANCE COSTS PREDICTABLE.

Three interconnected modules power one intelligent simulation platform, helping offshore operators see their true cost per MWh before it happens.

A **Ventaron Sim**

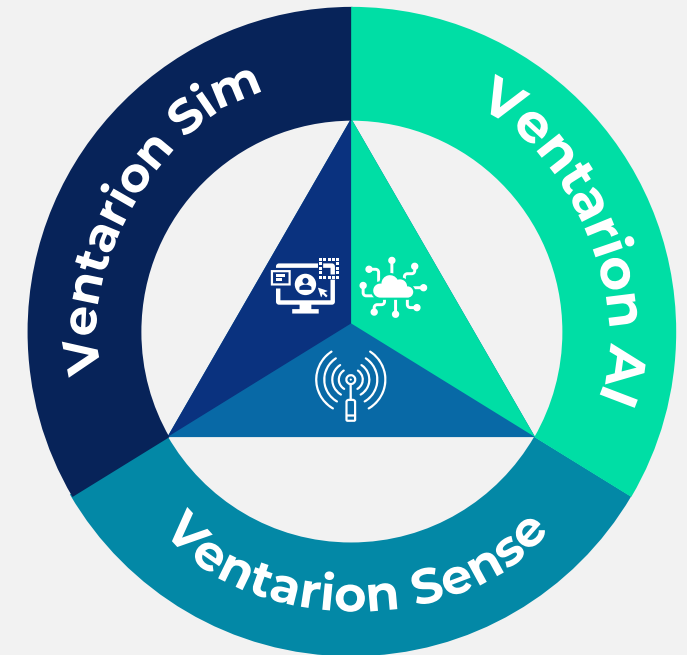
Dynamic 25+ year simulations with failure, repair, weather, and logistics modeling, tailored to different O&M strategies and various wind turbine types

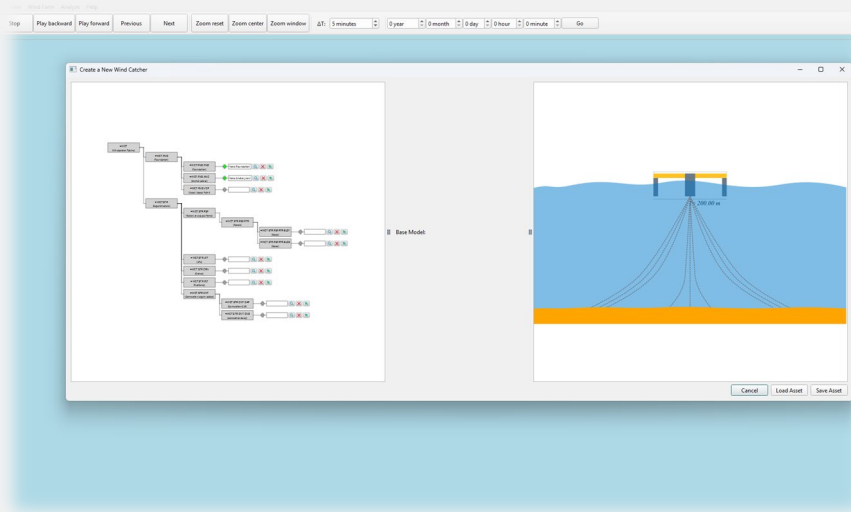
B **Ventaron AI**

Interprets results, explains scenarios, and supports planning with human-readable insights. Real-time, tailored insights connected to the simulation models.

C **Ventaron Sense**

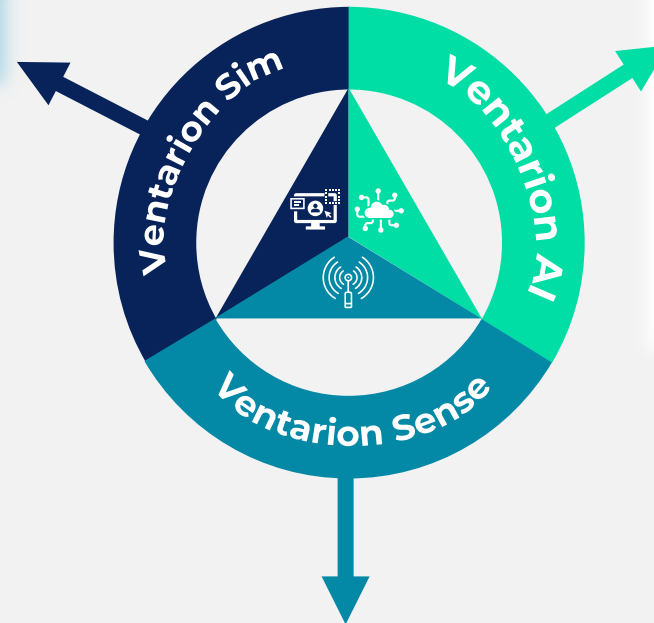
(Future integration) Hardware integration to bring real-time sensor data into simulation and enable predictive maintenance.





Ventarion Sim

- Business domain is hosted online.
- User interface is a desktop application.
- User interface developed using state of the art Qt Framework under LGPL license.



Ventarion Sense

- Hardware integration phase will be developed through targeted prototyping and validation with early industry partners to ensure practicality and cost efficiency.

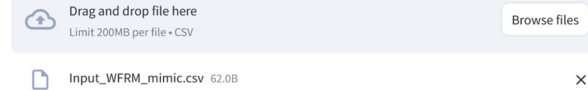
MINIMUM VIABLE PRODUCT



Ventarion AI (Beta)

Please be aware that this is a limited test version, please don't use this for any critical decisions.

Choose your wind farm simulation files (.inp)



✓ Data loaded successfully!

Chat with AI Assistant

Tell me about the inputs.

Certainly, let's discuss the input parameters you've provided in the context of offshore wind operations and maintenance (O&M):

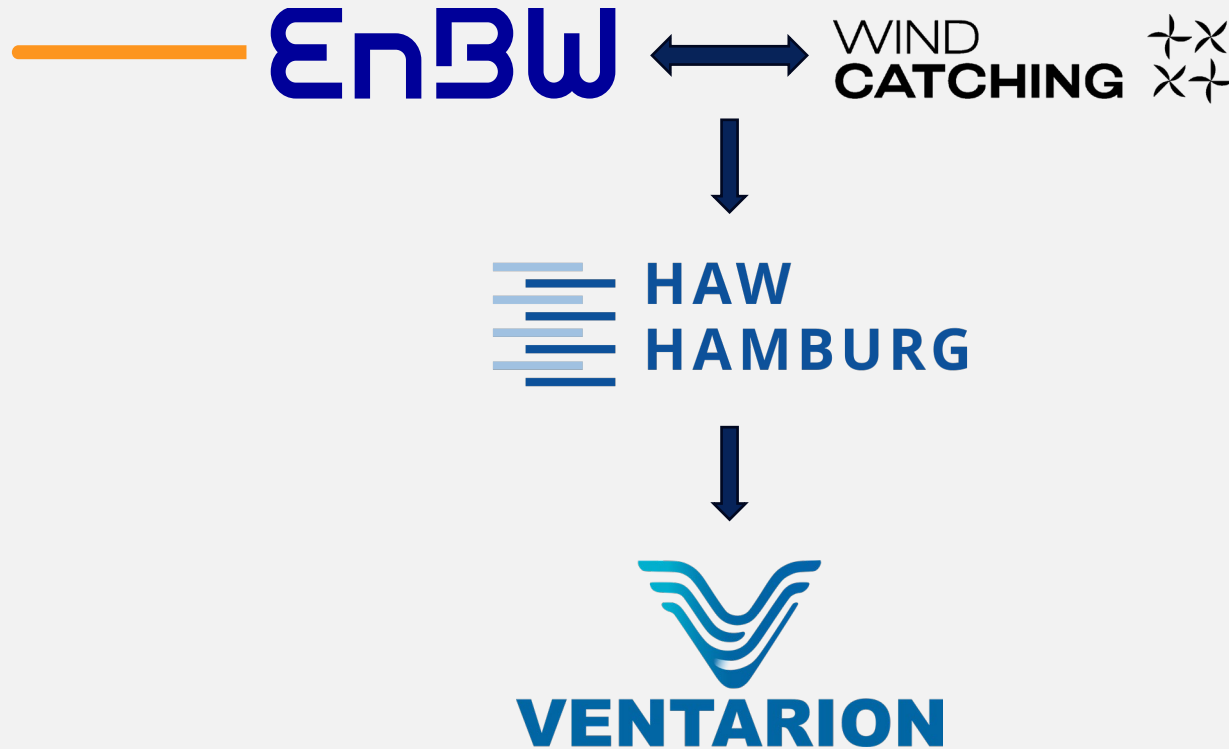
1. **Number of Turbines (50):** This is a moderate-sized wind farm. The number of turbines is a critical factor in planning O&M strategies as it impacts the logistics, spare parts inventory, and the scale of maintenance.

What would you like to know about your wind farm O&M data?

- Based on Mixtral 8x7B open source and open weight AI.
- Could be run completely offline.

VENTARION WAS SELECTED TO POWER AN O&M
STRESS TEST FOR WIND CATCHING SYSTEMS.

TRACTION



WE'RE LOOKING FOR STRATEGIC PARTNERS

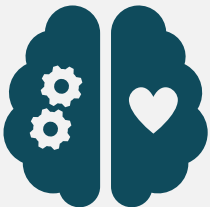
OUR ASK



Offshore wind operators or OEMs interested in validating our O&M simulation platform in real-world projects (2025–2026)



Joint operation and maintenance simulation studies, stress tests tailored to novel or conventional wind turbine systems.



Early technical conversations that help us refine features, interfaces, and integration paths. Industry feedback.

STUDY AREA

CASE STUDY



STUDY AREA

CASE STUDY



Borkum



Eemshaven

Aurich

Emden

Groningen

Oldenburg



Cuxhaven

Bremerhaven

Bremen



Hamburg

Lüneburg

Lübeck

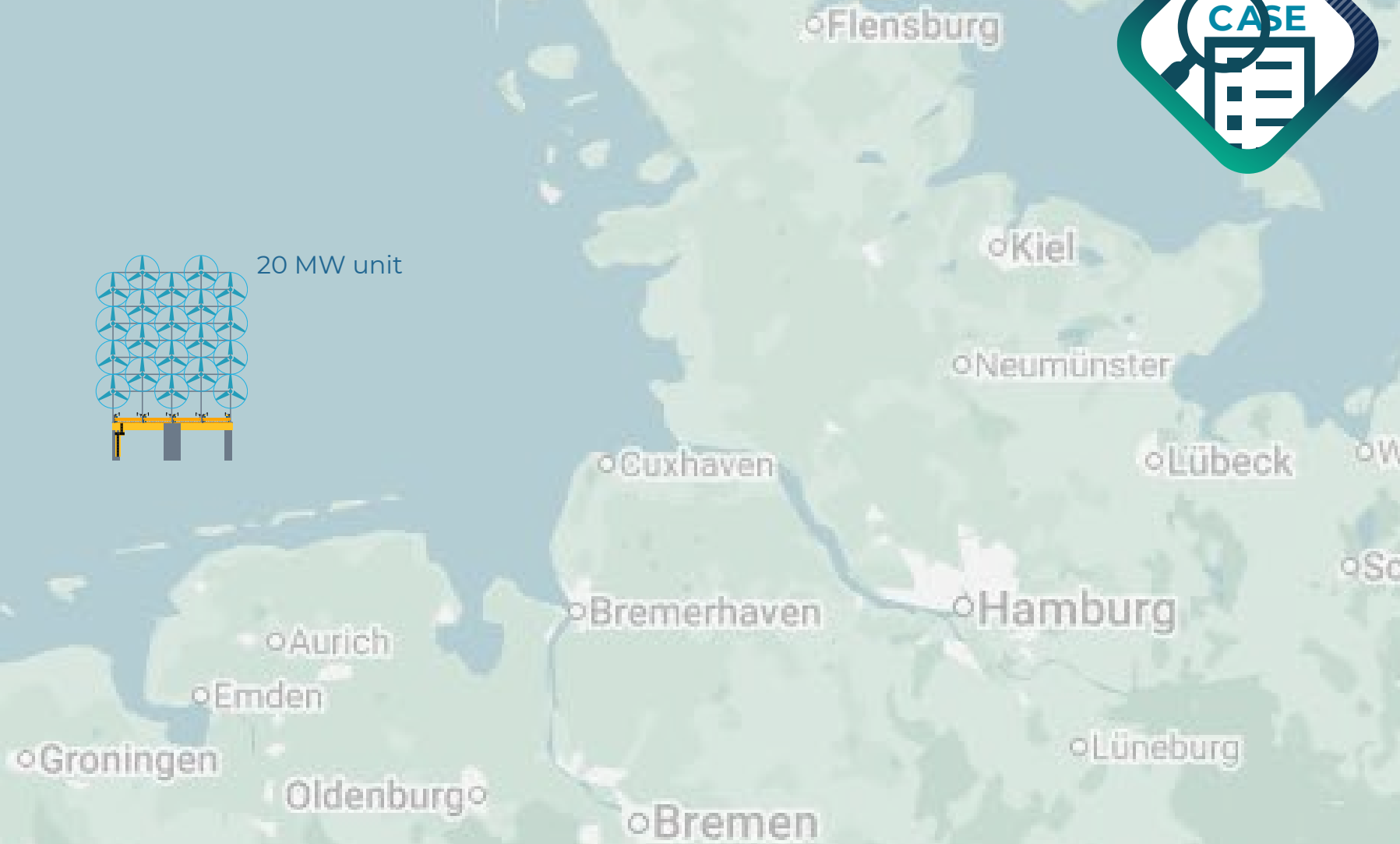
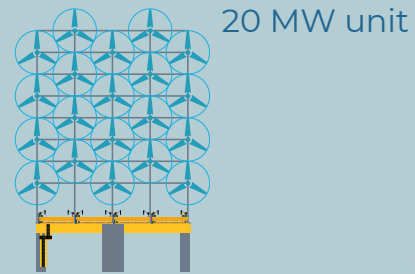
Neumünster

Kiel

Flensburg

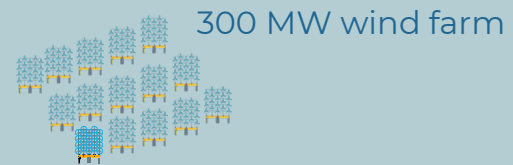
STUDY AREA

CASE STUDY

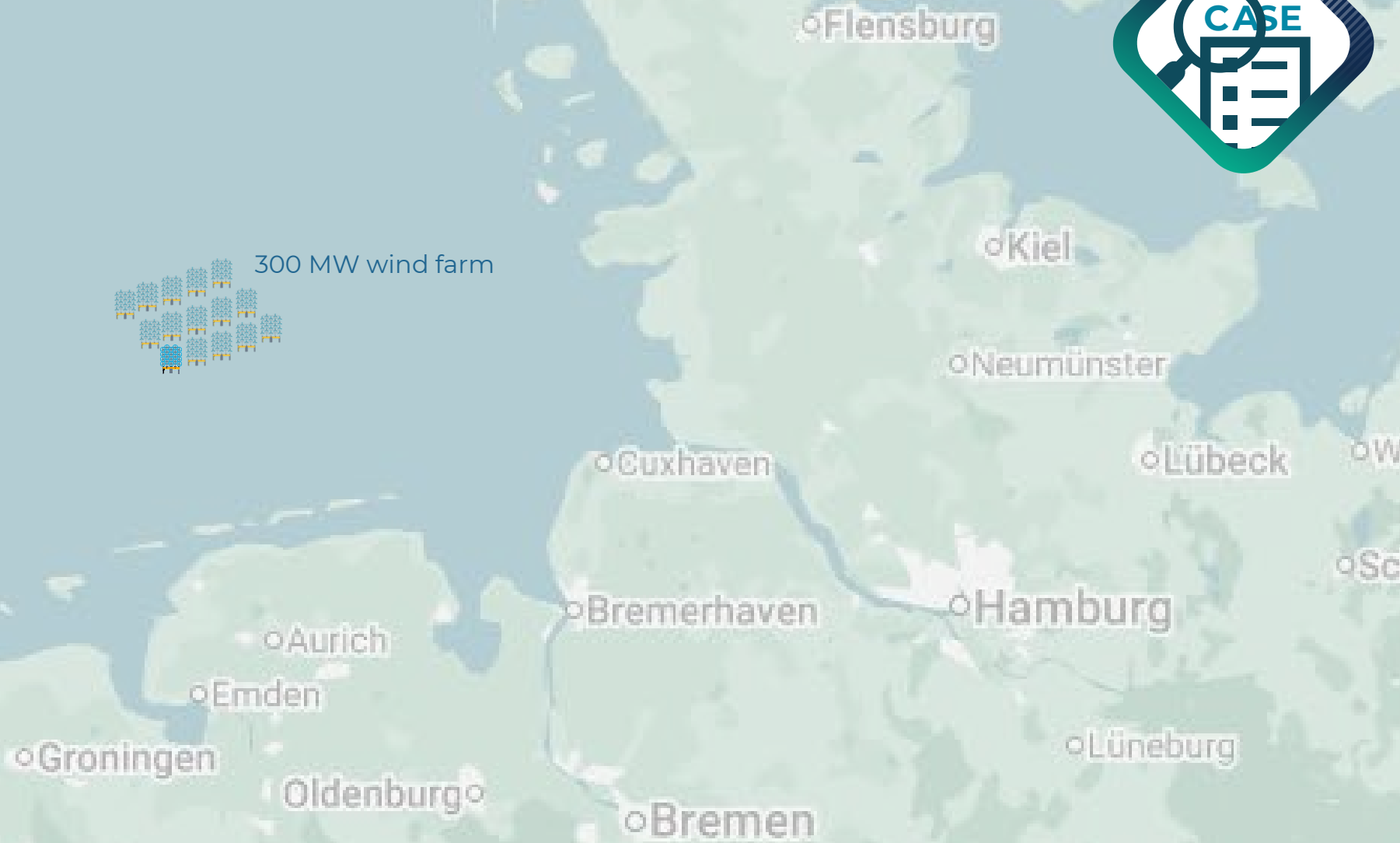


STUDY AREA

CASE STUDY

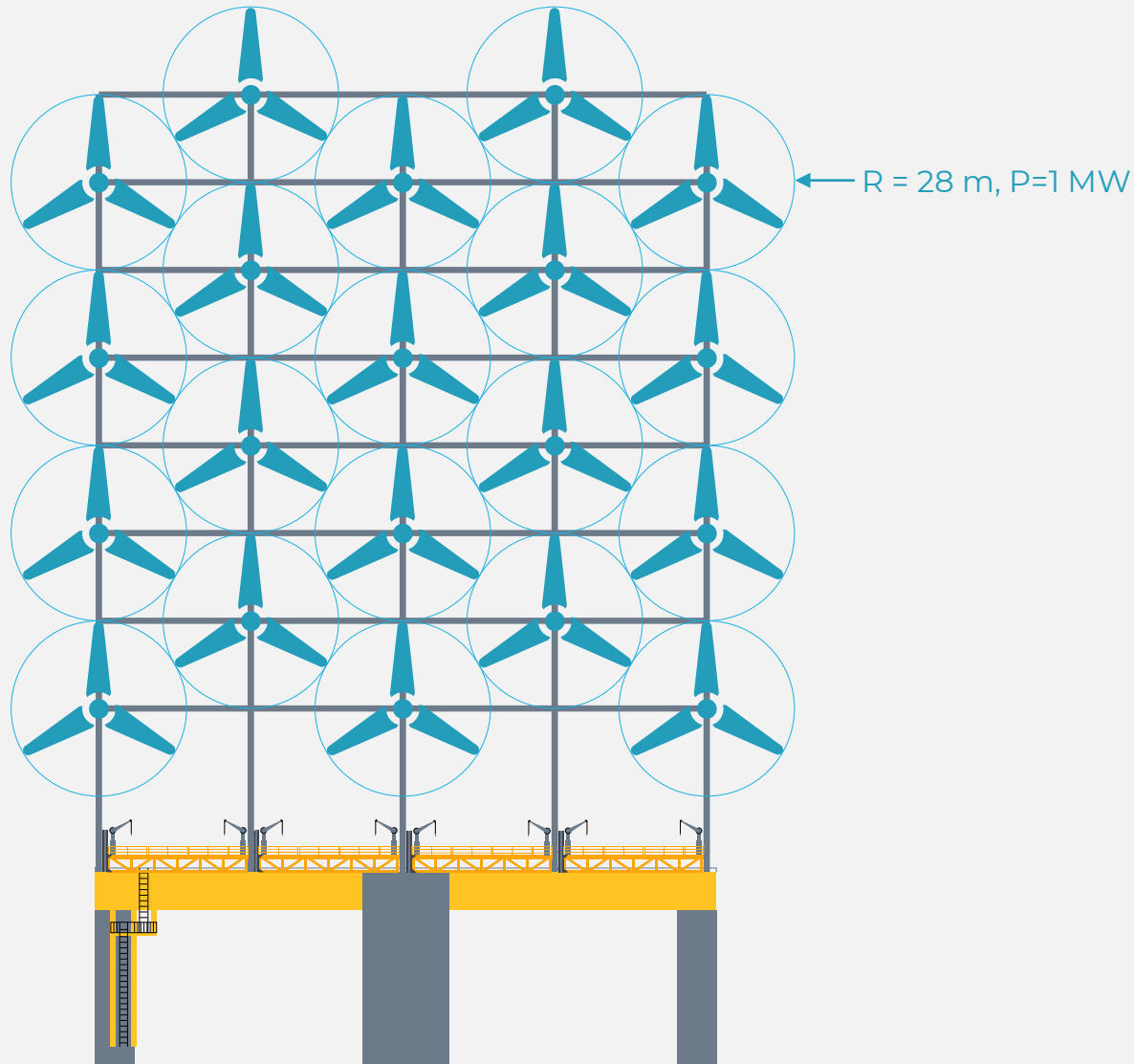


300 MW wind farm

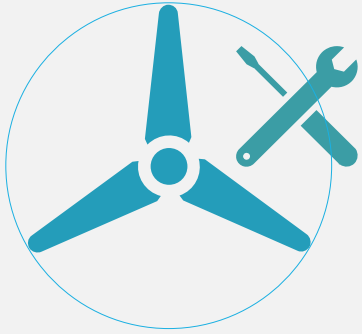


THE 20 MW TURBINE

CASE STUDY



THE 1MW UNIT ^[2]



CASE STUDY



	Manual reset	Minor repair	Major repair	Major replacement
Failure rate [/turbine/year]	0.18	1.5	0.28	0.06
Repair Time [Hour]	1.50	3.0	26.0	54.0
Required Technicians	1	2	2	4
Failure costs [Euros]	0	300	2000	15000

SERVICE OPERATION VESSEL



Working Shift: 8:00 to 20:00



Mobilization time: 3 days (repeating)



Maximum offshore time: 4 weeks



Charter period: 25 years



SOV connection time: 15 minutes

SOV disconnection time: 10 minutes



Significant wave height limit: 2.5 m



Maximum workability wind speed limit: 15 m/s

CASE STUDY



<https://www.4coffshore.com/vessels/vessel-esvagt-faraday-vid1615.html> (Esvagt Faraday)

TECHNICIANS



Number of technicians: 20 people



10 technicians working on a 4 week shift schedule followed by 4 weeks off.



Dedicated teams are assigned



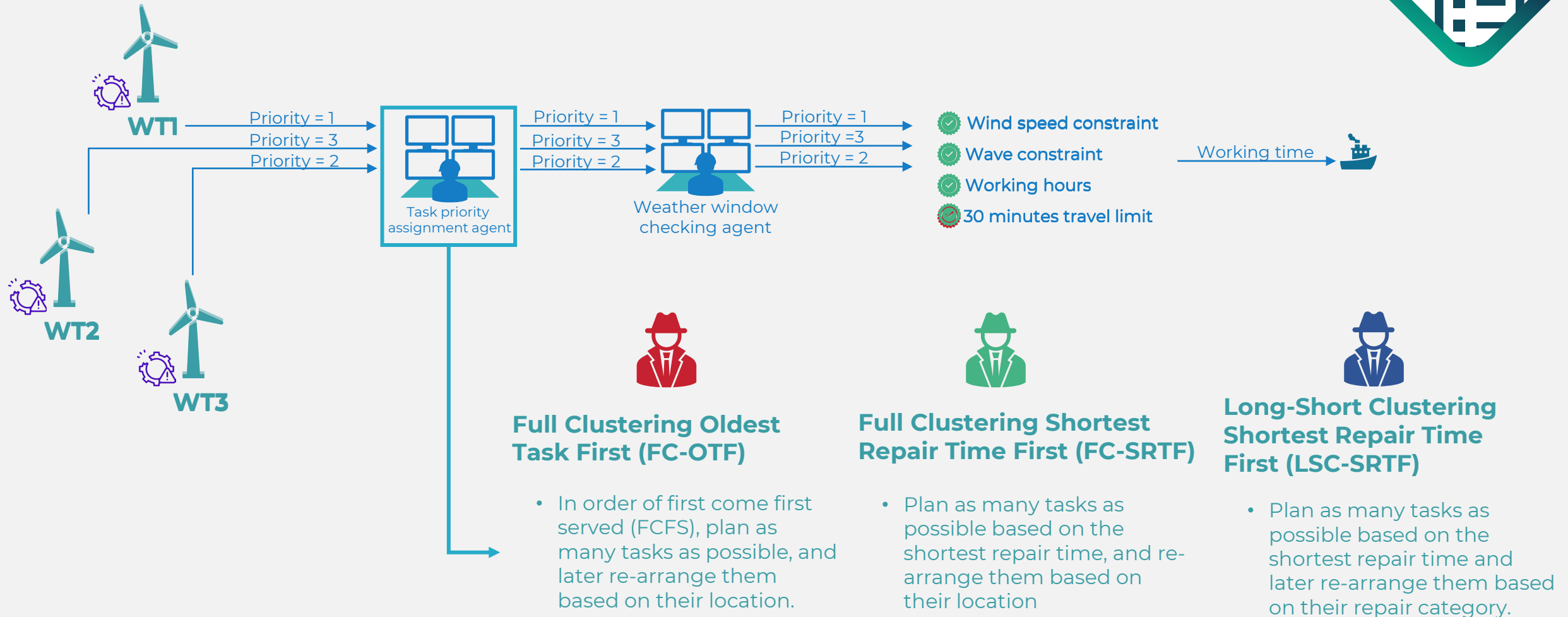
Fixed costs per month per person: 16500 Euros

CASE STUDY



THE CONTROL ROOM

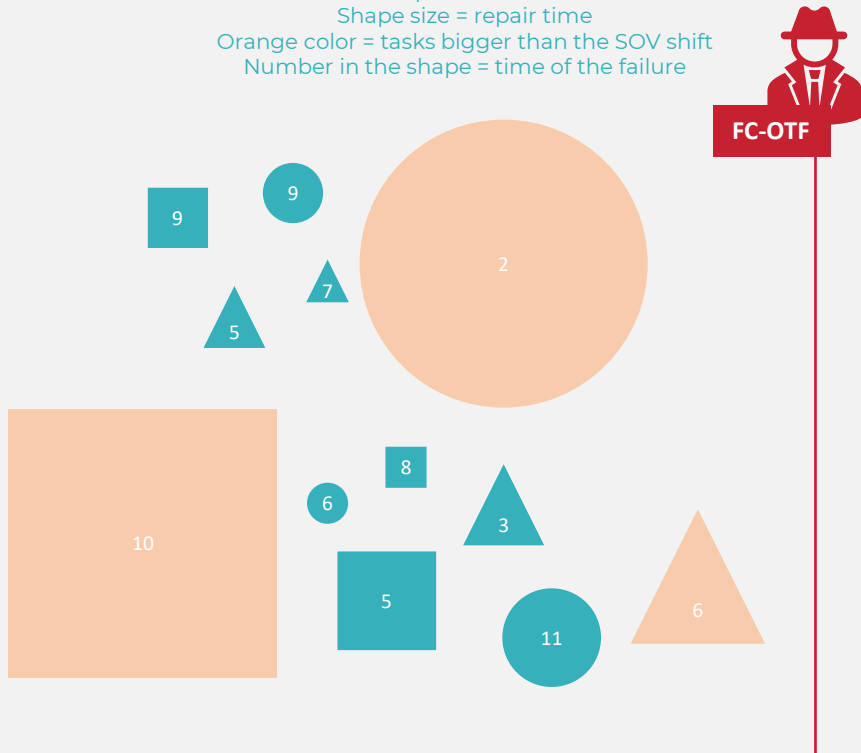
CASE STUDY



THE CONTROL ROOM

Full Clustering Oldest Task First (FC-OTF)

Same shape = Same location
Shape size = repair time
Orange color = tasks bigger than the SOV shift
Number in the shape = time of the failure



CASE STUDY



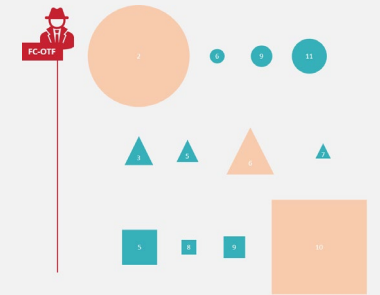
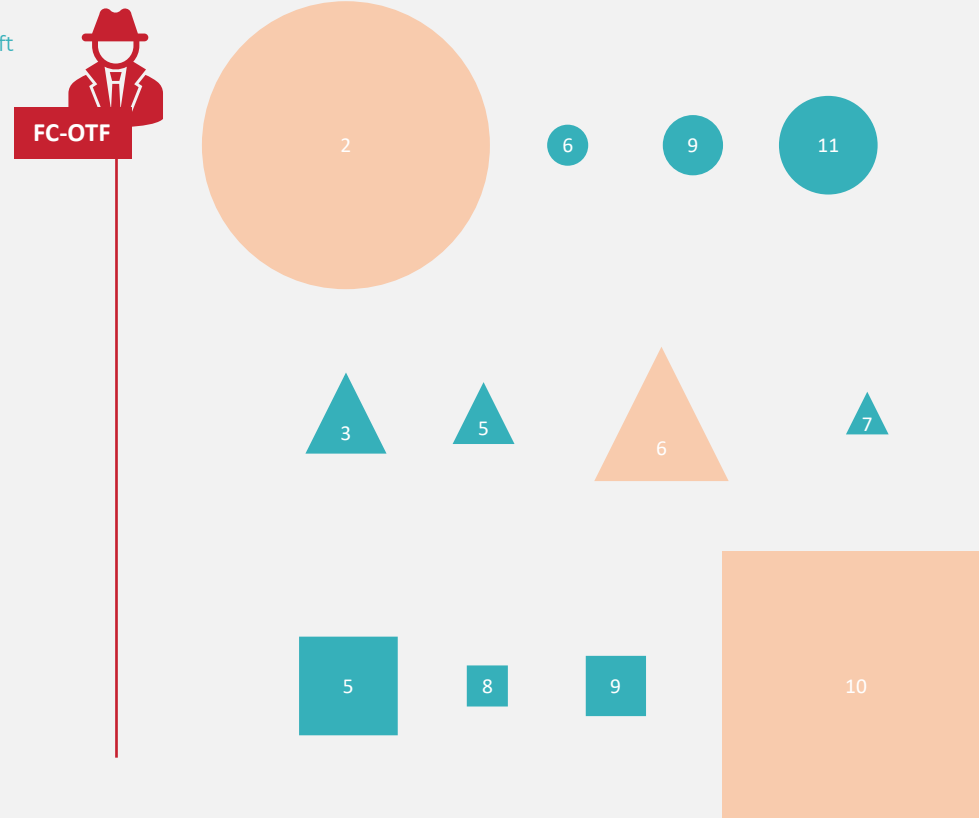
THE CONTROL ROOM

CASE STUDY



Full Clustering Oldest Task First (FC-OTF)

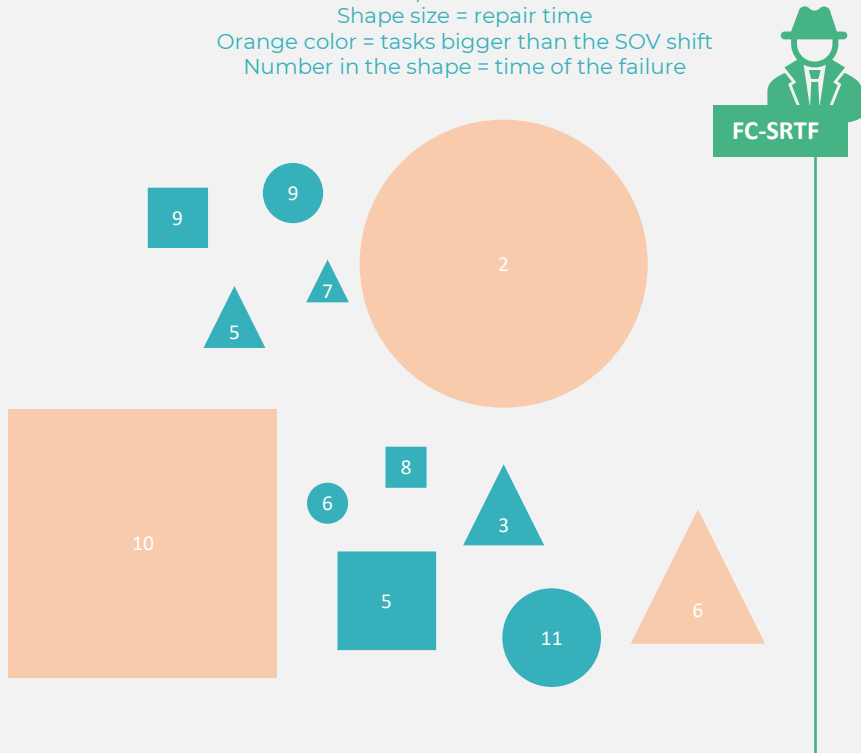
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Number in the shape = time of the failure



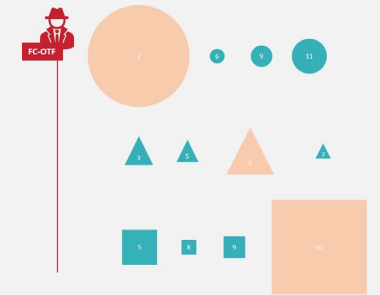
THE CONTROL ROOM

Full Clustering Shortest Repair Time First (FC-SRTF)

Same shape = Same location
Shape size = repair time
Orange color = tasks bigger than the SOV shift
Number in the shape = time of the failure



CASE STUDY



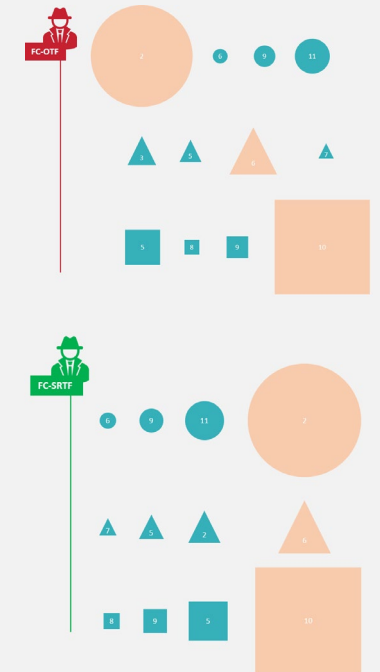
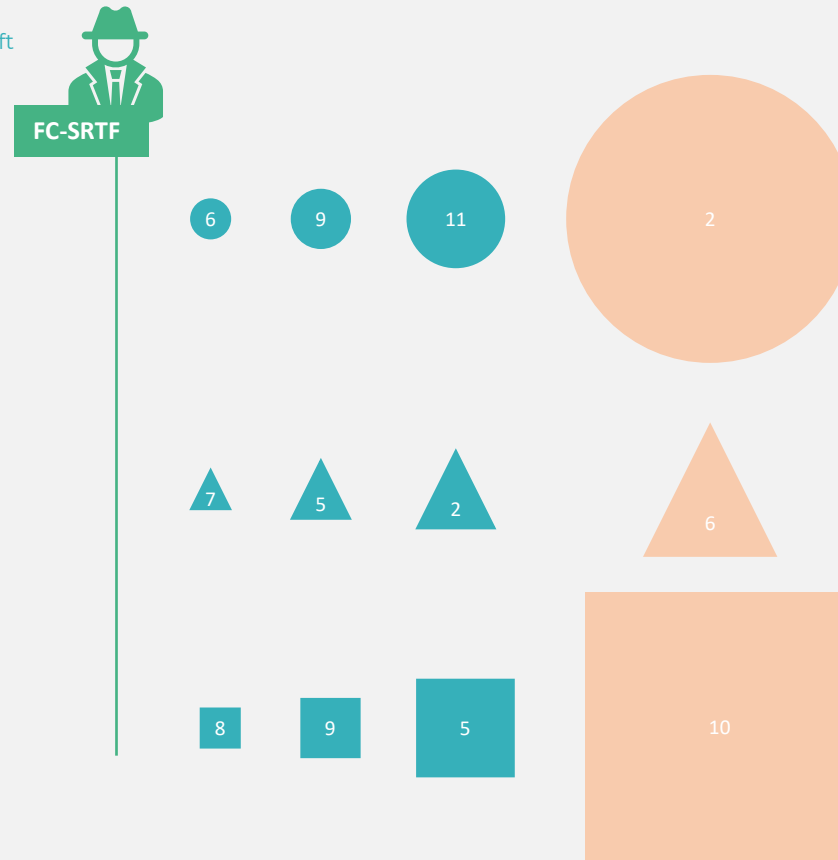
THE CONTROL ROOM

CASE STUDY



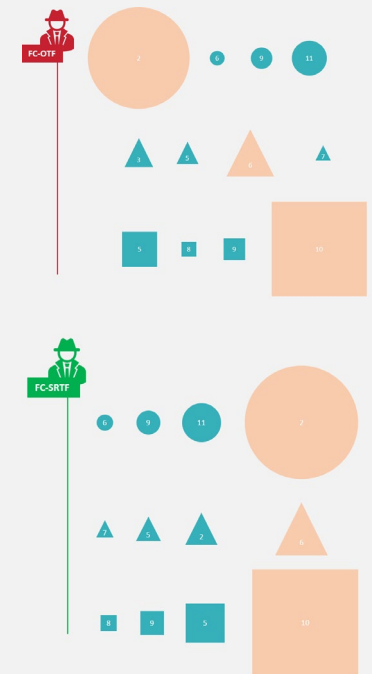
Full Clustering Shortest Repair Time First (FC-SRTF)

Same shape = Same location
Shape size = repair time
Orange color = tasks bigger than the SOV shift
Number in the shape = time of the failure



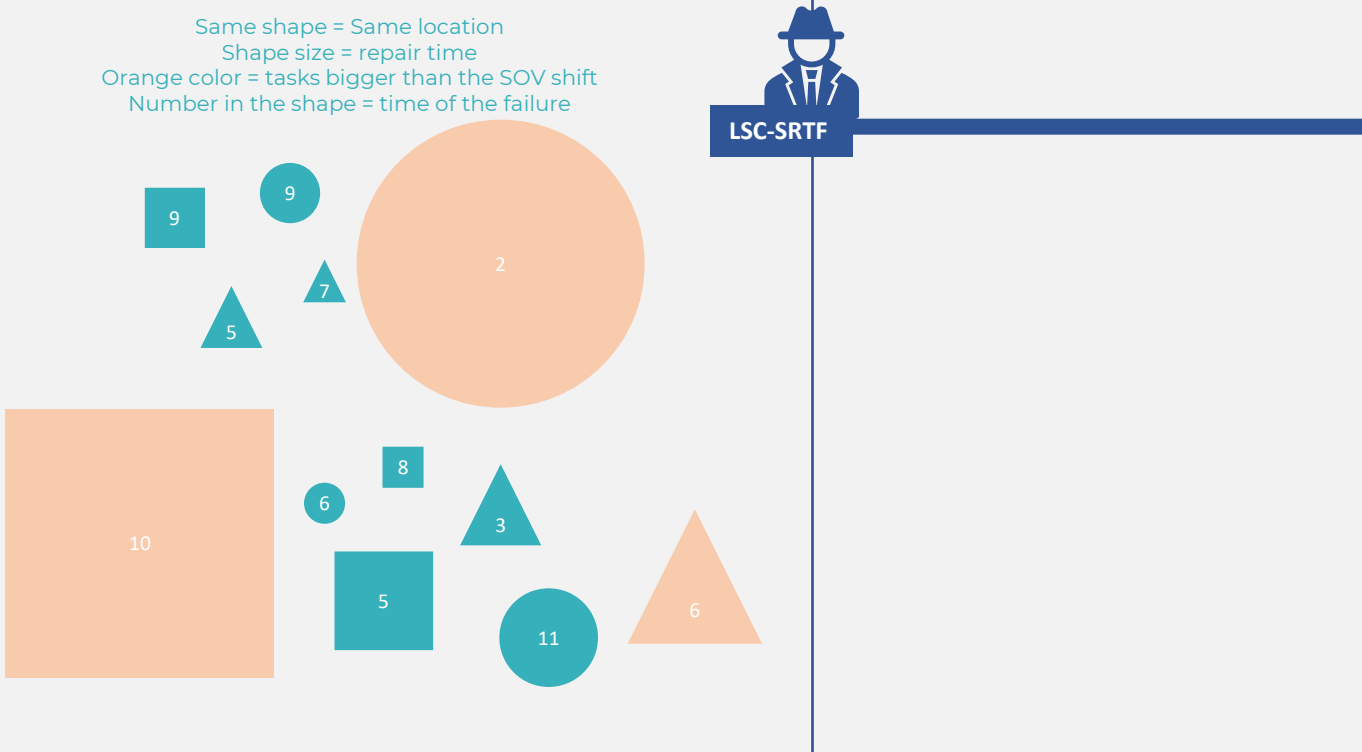
THE CONTROL ROOM

CASE STUDY



Long-Short Clustering Shortest Repair Time First (LSC-SRTF)

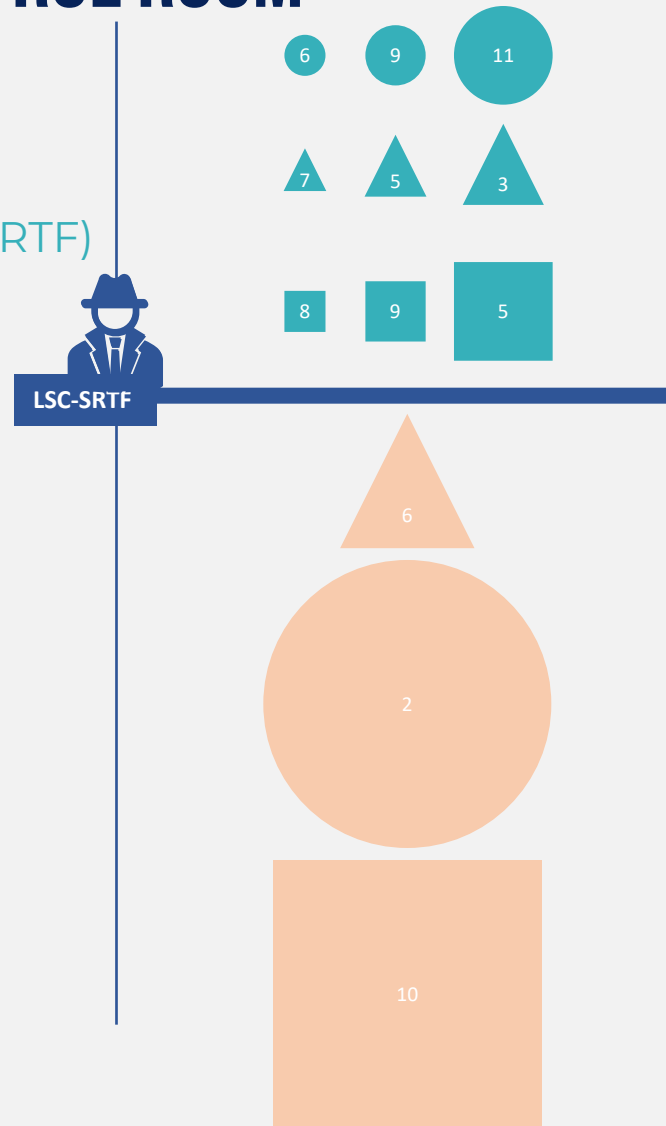
Same shape = Same location
Shape size = repair time
Orange color = tasks bigger than the SOV shift
Number in the shape = time of the failure



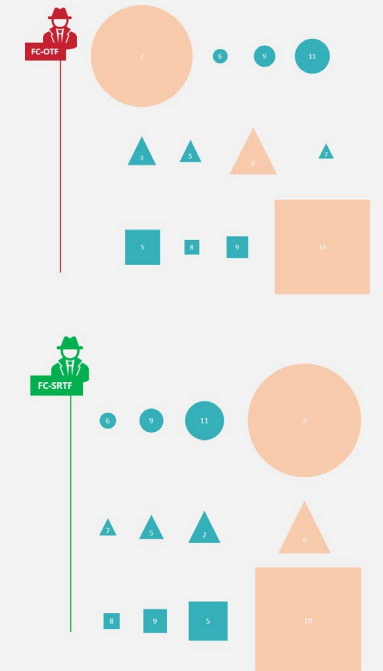
THE CONTROL ROOM

Long-Short Clustering Shortest Repair Time First (LSC-SRTF)

Same shape = Same location
Shape size = repair time
Orange color = tasks bigger than the SOV shift
Number in the shape = time of the failure



CASE STUDY



COMPARISON AVAILABILITY

CASE STUDY



Full Clustering Oldest Task
First (FC-OTF)

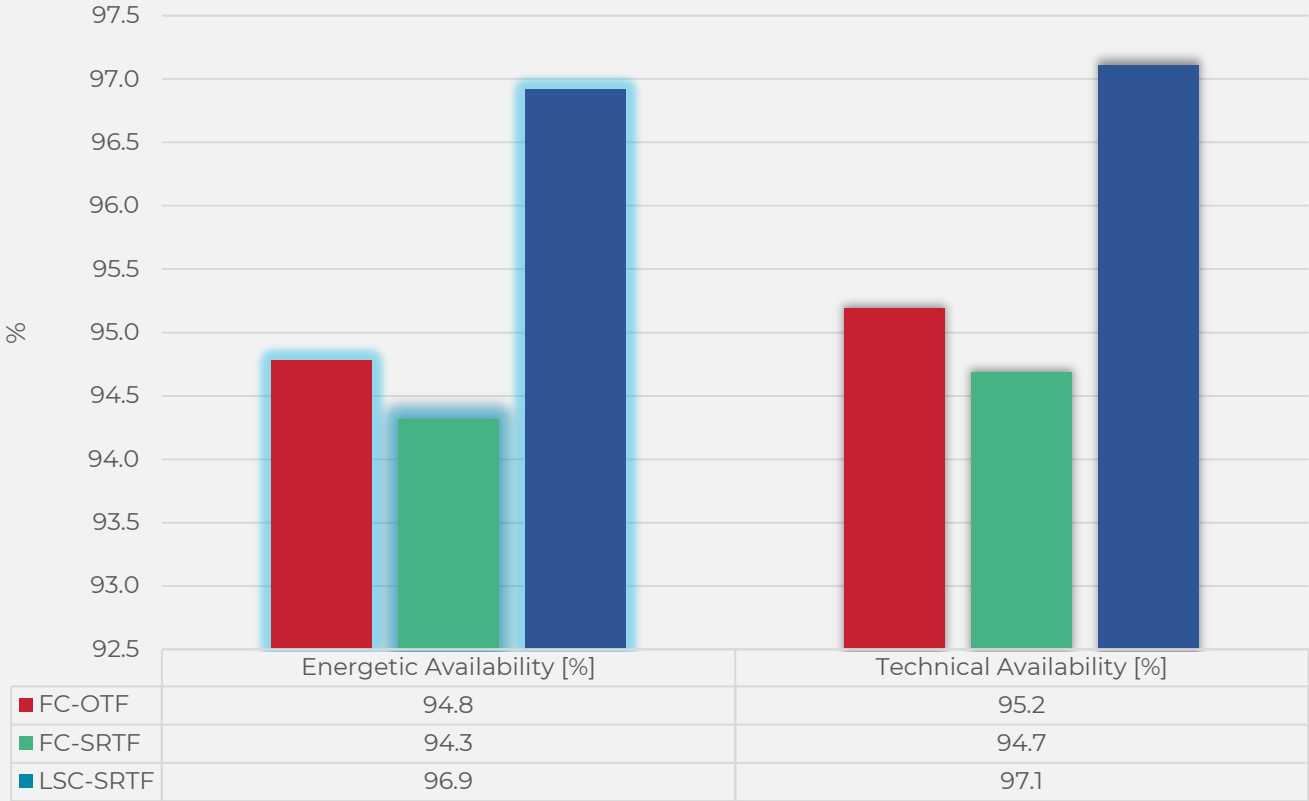


Full Clustering Shortest
Repair Time First (FC-SRTF)



Long-Short Clustering
Shortest Repair Time First
(LSC-SRTF)

Availability Figures



COMPARISON POWER PRODUCTION



Full Clustering Oldest Task
First (FC-OTF)



Full Clustering Shortest
Repair Time First (FC-SRTF)



Long-Short Clustering
Shortest Repair Time First
(LSC-SRTF)



Produced Power [GWh]



Lost Power [GWh]



COST COMPARISON



Full Clustering Oldest Task First (FC-OTF)



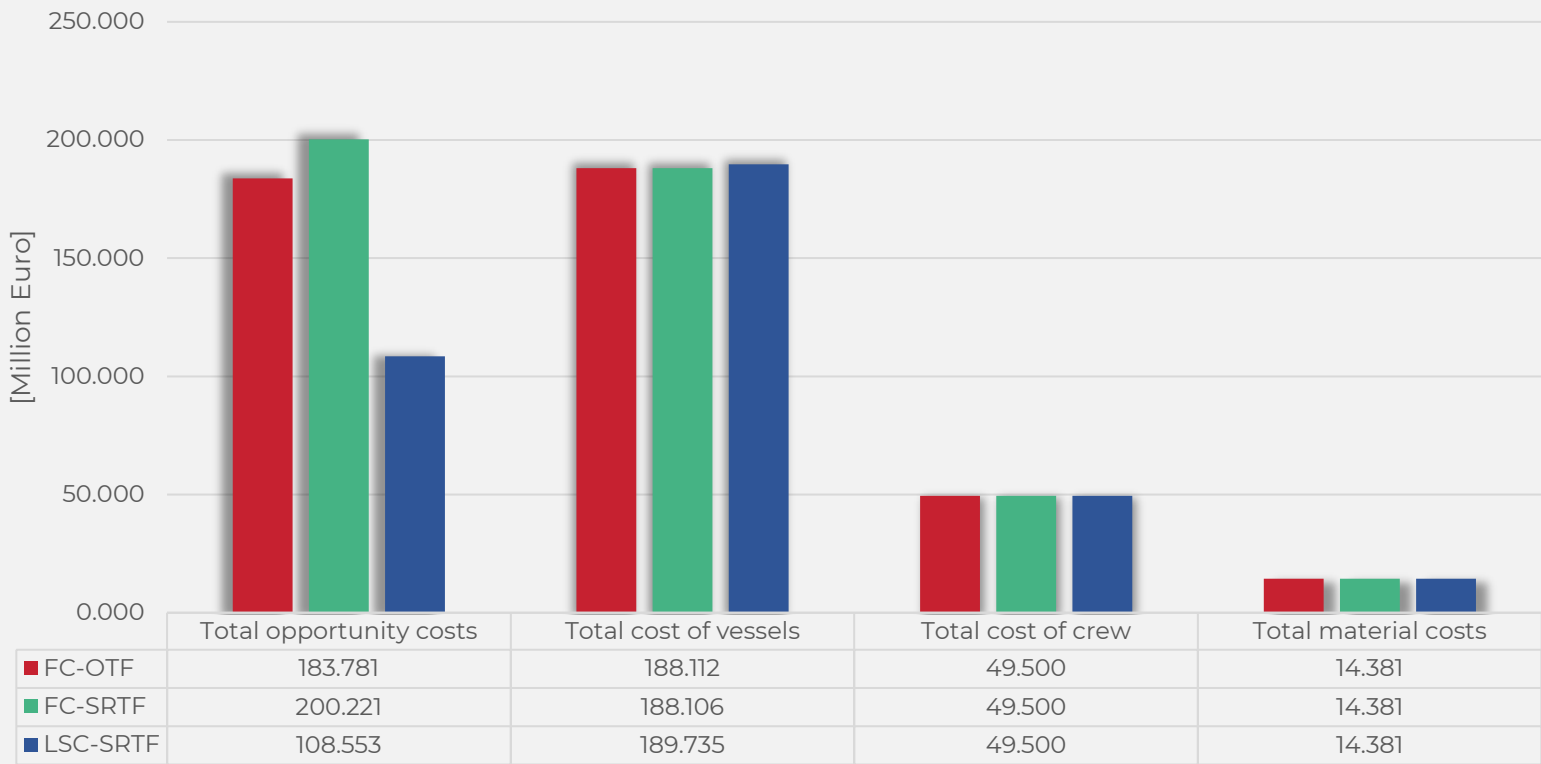
Full Clustering Shortest Repair Time First (FC-SRTF)



Long-Short Clustering Shortest Repair Time First (LSC-SRTF)



Cost Breakdown



COMPARISON BACKLOG



Full Clustering Oldest Task
First (FC-OTF)

Maximum: 102
Average: 16.8



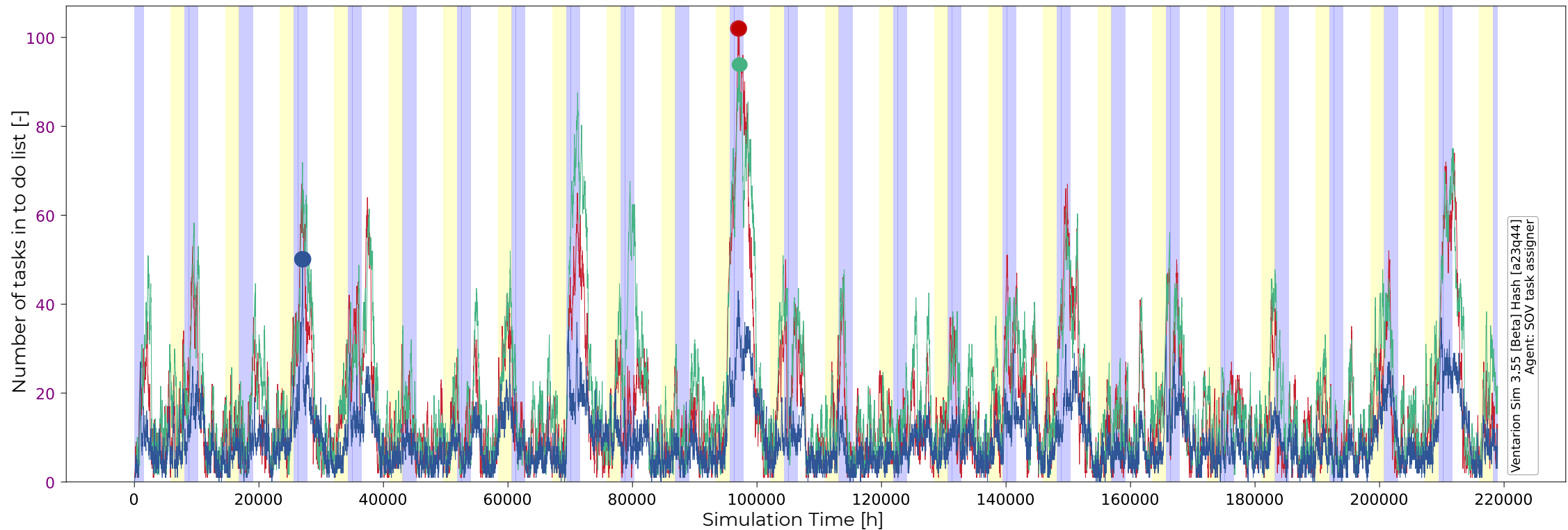
Full Clustering Shortest
Repair Time First (FC-SRTF)

Maximum: 89
Average: 18.5



Long-Short Clustering
Shortest Repair Time First
(LSC-SRTF)

Maximum: 50
Average: 10.5



COMPARISON BACKLOG



Full Clustering Oldest Task
First (FC-OTF)

Maximum: 102
Average: 16.8



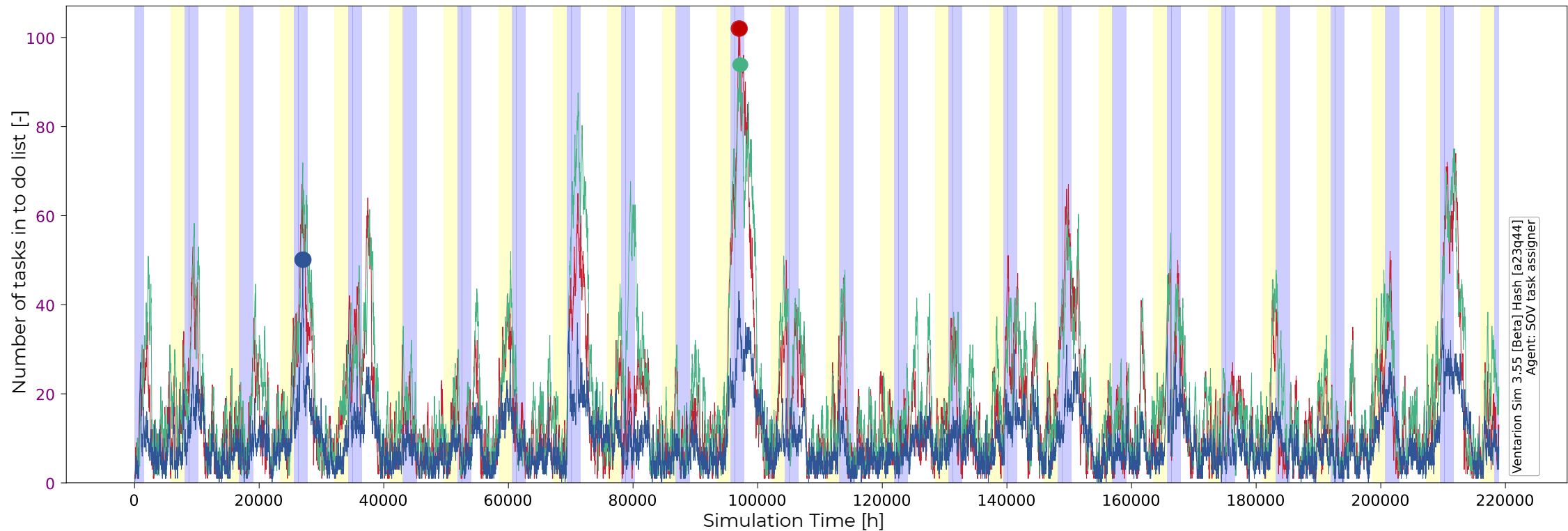
Full Clustering Shortest
Repair Time First (FC-SRTF)

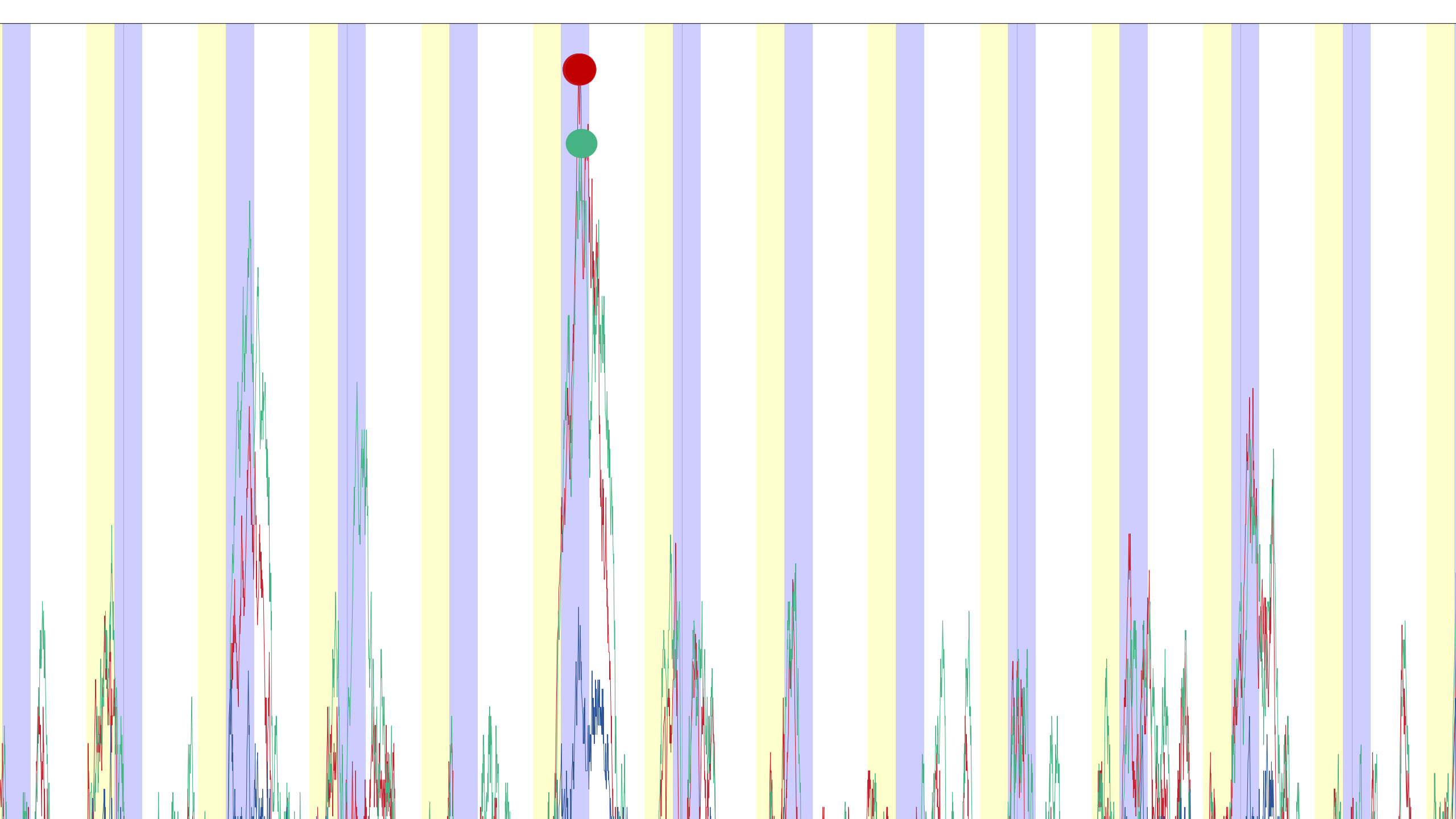
Maximum: 89
Average: 18.5

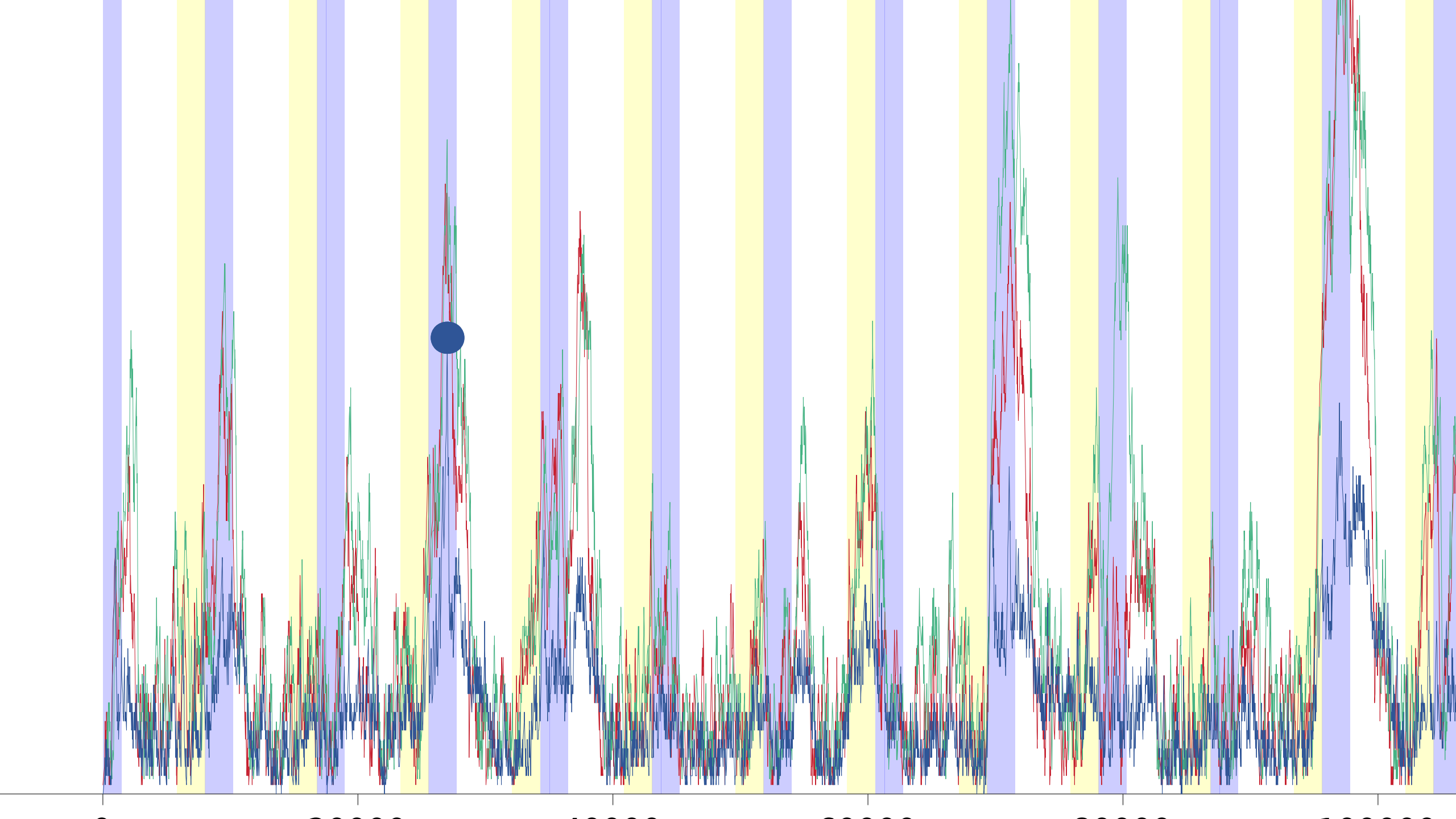


Long-Short Clustering
Shortest Repair Time First
(LSC-SRTF)

Maximum: 50
Average: 10.5







COMPARISON BACKLOG



Full Clustering Oldest Task
First (FC-OTF)

Maximum: 102
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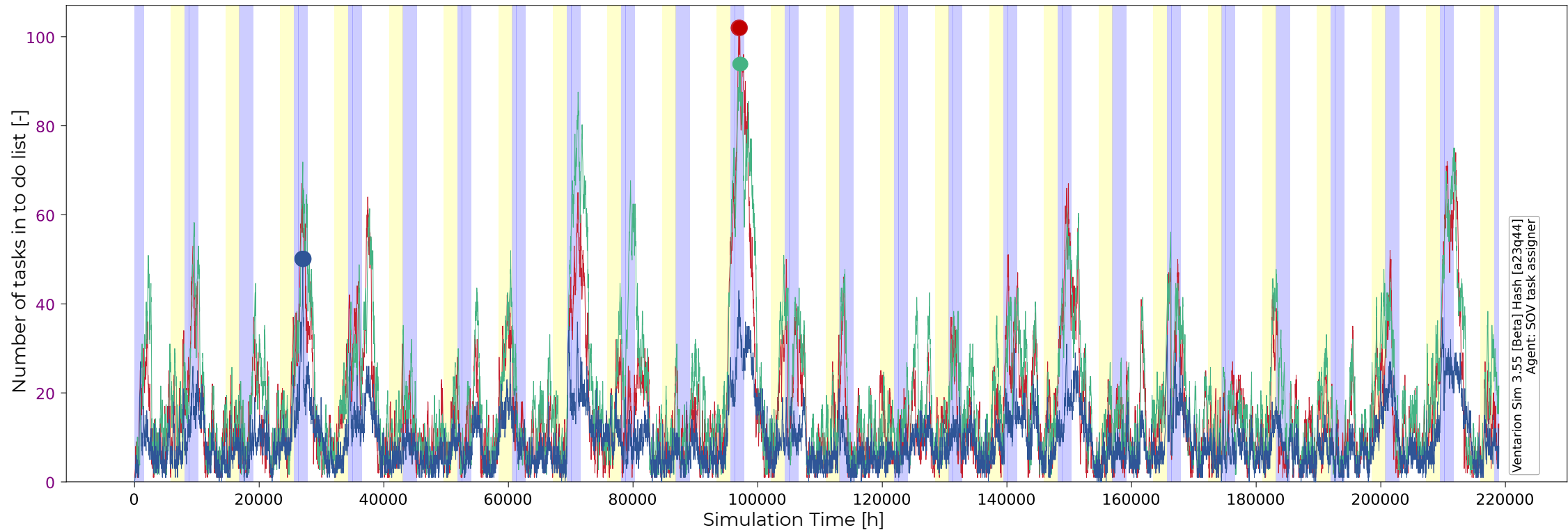
Full Clustering Shortest
Repair Time First (FC-SRTF)

Maximum: 89
Average: 18.5



Long-Short Clustering
Shortest Repair Time First
(LSC-SRTF)

Maximum: 50
Average: 10.5





- By applying optimized response strategies, Multi Rotor System (MRS) availability can be improved by approximately 2% without adding new resources.
- Between the clustering based on location or repair time, a hybrid solution by clustering into long and short tasks and later based on shortest repair time first (LSC-SRTF) is the optimum solution.
- There is no universal solution; every wind farm has a unique failure profile that requires tailored response and maintenance strategies.
- A high number of small failures can be advantageous if managed proactively; however, poor management can lead to maintenance backlogs and reduced overall availability.
- Repair duration is as important as failure frequency, numerous short-duration repairs can often be completed in parallel to improve system uptime.
- Planned maintenance is essential and should not be neglected; performing major maintenance during spring and summer significantly lowers long-term costs and enhances winter reliability and availability.



Thank you for your attention!

Contact:

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WWW.VENTARION.IO



VENTARION

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REFERENCES

[1] Dr Anthony Gray. (2020, August). https://cms.ore.catapult.org.uk/wp-content/uploads/2020/08/OM_Model_Review_Paper_FINAL-2.pdf. https://cms.ore.catapult.org.uk/wp-content/uploads/2020/08/OM_Model_Review_Paper_FINAL-2.pdf

[2] Dinwoodie, I., Endrerud, O.-E. V., Hofmann, M., Martin, R., & Sperstad, I. B. (2015). Reference Cases for Verification of Operation and Maintenance Simulation Models for Offshore Wind Farms. *Wind Engineering*, 39(1), 1–14. <https://doi.org/10.1260/0309-524X.39.1.1>